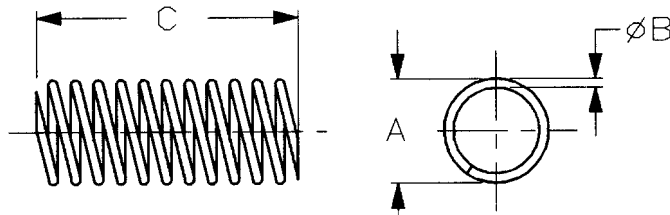

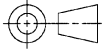


1. PART NUMBER AND CHARACTERISTICS



SEE ALSO 22280

TE Part No	Rev	A	B	C	Approx Load at Solid Hgt	Rate #/inch	Solid Height	Mfr Part No
23470-1	P	.240	.035	.31	12 lbs	90.0	.19	LC-035C-01-M
23470-2	P	.240	.035	.38	12 lbs	73.5	.21	LC-035C-02-M
23470-3	P	.240	.035	.44	12 lbs	61.0	.23	LC-035C-03-M
23470-4	P	.240	.035	.50	12 lbs	52.0	.26	LC-035C-04-M
23470-5	P	.240	.035	.56	12 lbs	45.0	.29	LC-035C-05-M
23470-6	P	.240	.035	.62	12 lbs	40.0	.31	LC-035C-06-M
23470-7	P	.240	.035	.69	12 lbs	36.0	.34	LC-035C-07-M
23470-8	P	.240	.035	.75	12 lbs	32.0	.36	LC-035C-08-M
23470-9	P	.240	.035	.81	12 lbs	29.3	.39	LC-035C-09-M
1-23470-0	P	.240	.035	.88	12 lbs	27.0	.42	LC-035C-10-M
1-23470-1	P	.240	.035	.94	12 lbs	24.4	.46	LC-035C-11-M
1-23470-2	P	.240	.035	1.38	12 lbs	16.0	.65	LC-035C-14-M
1-23470-3	P	.240	.035	1.50	12 lbs	14.8	.70	LC-035C-15-M
1-23470-4	P	.240	.035	1.75	12 lbs	12.4	.81	LC-035C-16-M
1-23470-5	P	.240	.035	2.00	12 lbs	11.0	.91	LC-035C-17-M
1-23470-6	P	.240	.035	2.25	12 lbs	9.8	1.02	LC-035C-18-M
1-23470-7	P	.240	.035	2.50	12 lbs	8.9	1.21	LC-035C-19-M
1-23470-8	P	.240	.040	.31	17 lbs	155.0	.21	LC-040C-01-M
1-23470-9	P	.240	.040	.38	17 lbs	122.0	.25	LC-040C-02-M
2-23470-0	P	.240	.040	.44	17 lbs	100.0	.28	LC-040C-03-M
2-23470-1	P	.240	.040	.50	17 lbs	84.0	.31	LC-040C-04-M
2-23470-2	P	.240	.040	.56	17 lbs	74.0	.35	LC-040C-05-M
2-23470-3	P	.240	.040	.62	17 lbs	67.0	.38	LC-040C-06-M
2-23470-4	P	.240	.040	.69	17 lbs	60.0	.41	LC-040C-07-M
2-23470-5	P	.240	.040	.75	17 lbs	57.0	.43	LC-040C-08-M

<h2>COMMERCIALLY PURCHASED PRODUCT SPECIFICATION</h2>				LOC B	MATERIAL Music Wire	FINISH Zinc Plated
						
				DIMENSIONS IN INCHES	<h3>TITLE</h3> <h2>SPRING, COMPRESSION</h2>	
						
AF	Update Mfr PN format	JNB	31AUG12	SHEET 1 OF 3	NO	23470
REV	ENGINEERING CHANGE	CHK	DATE			REV AF

1. PART NUMBER AND CHARACTERISTICS (Continued)

TE Part No	Rev	A	B	C	Approx Load at Solid Hgt	Rate #/inch	Solid Height	Mfr Part No
2-23470-6	P	.240	.040	.81	17 lbs	48.5	.48	LC-040C-09-M
2-23470-7	P	.240	.040	.88	17 lbs	46.0	.51	LC-040C-10-M
2-23470-8	P	.240	.040	.94	17 lbs	42.0	.55	LC-040C-11-M
2-23470-9	P	.240	.040	1.00	17 lbs	39.3	.58	LC-040C-12-M
3-23470-0	P	.240	.040	1.12	17 lbs	35.0	.65	LC-040C-13-M
3-23470-1	P	.240	.040	1.25	17 lbs	31.0	.72	LC-040C-14-M
3-23470-2	P	.240	.040	1.38	17 lbs	27.5	.78	LC-040C-15-M
3-23470-3	P	.240	.040	1.50	17 lbs	25.7	.86	LC-040C-16-M
3-23470-4	P	.240	.040	1.75	17 lbs	21.7	.98	LC-040C-17-M
3-23470-5	P	.240	.040	2.00	17 lbs	19.2	1.11	LC-040C-18-M
3-23470-6	P	.240	.040	2.25	17 lbs	16.7	1.25	LC-040C-19-M
3-23470-7	P	.240	.040	2.50	17 lbs	15.0	1.38	LC-040C-20-M
3-23470-8	P	.240	.042	2.50	19 lbs	17.8	1.42	LC-042C-19-M
3-23470-9	P	.240	.024	.69	4.25 lbs	9.0	.20	LC-024C-06-M
4-23470-0	P	.240	.022	1.75	3.25 lbs	2.3	.39	LC-022C-12-M
4-23470-1	P	.240	.026	1.75	5.25 lbs	4.2	.48	LC-026C-13-M
4-23470-2	P	.240	.032	2.00	10 lbs	8.4	.77	LC-032C-17-M
4-23470-3	Y	SUPERSEDED BY 7-22280-5						
4-23470-4	P	.240	.026	2.00	5.25 lbs	3.6	.54	LC-026C-14-M
4-23470-5	P	.240	.020	1.00	2.0 lbs	2.4	.23	LC-020C-12-M
4-23470-6	P	.240	.024	1.50	4.25 lbs	3.8	.38	LC-024C-12-M
4-23470-7	P	.240	.024	.50	4.25 lbs	12.2	.16	LC-024C-03-M
4-23470-8	P	.240	.020	.56	2.0 lbs	4.4	.14	LC-020C-06-M
4-23470-9	P	.240	.020	.69	2.0 lbs	3.5	.17	LC-020C-08-M
5-23470-0	P	.240	.024	1.75	4.25 lbs	3.3	.43	LC-024C-13-M
5-23470-1	P	.240	.020	.88	2.0 lbs	2.7	.21	LC-020C-11-M
5-23470-2	P	.240	.020	.62	2.0 lbs	3.8	.16	LC-020C-07-M
5-23470-3	P	.240	.020	.25	2.0 lbs	11.0	.08	LC-020C-01-M
5-23470-4	P	.240	.020	.50	2.0 lbs	4.9	.13	LC-020C-05-M
5-23470-5	R	.240	.020	.312	2.0 lbs	8.6	.094	LC-020C-02-M
5-23470-6	S	.240	.020	1.50	2.0 lbs	1.57	.332	LC-020C-14-M
5-23470-7	T	.240	.022	.25	3.25 lbs	18.3	.085	LC-022C-00-M
5-23470-8	T	.240	.020	1.75	2.0 lbs	1.32	.382	LC-020C-15-M
5-23470-9	U	.240	.020	1.25	2.0 lbs	1.9	.282	LC-020C-13-M
6-23470-0	V	.240	.045	.50	22 lbs	149.6	.350	LC-045C-03-M
6-23470-1	V	.240	.045	1.25	22 lbs	52.9	.820	LC-045C-13-M
6-23470-2	Y	SUPERSEDED BY 2-22280-6						
6-23470-3	Z	.240	.016	.25	1.2 lbs	6.2	.056	LC-016C-01-M
6-23470-4	AA	.240	.016	1.25	1.2 lbs	1.1	.163	LC-016C-14-M
6-23470-5	AB	.240	.018	1.50	1.7 lbs	1.3	.231	LC-018C-15-M



1. PART NUMBER AND CHARACTERISTICS (Continued)

TE Part No	Rev	A	B	C	Approx Load at Solid Hgt	Rate #/inch	Solid Height	Mfr Part No
6-23470-6	AC	.240	.016	.44	1.2 lbs	3.3	.076	LC-016C-04-M
6-23470-7	AD	.240	.018	.50	1.7 lbs	4.3	.099	LC-018C-05-M
6-23470-8	AE	.240	.018	.75	1.7 lbs	2.8	.132	LC-018C-09-M

- 1.1. All dimensions are nominal unless otherwise specified
- 1.2. Ends: squared and ground (tolerance 3°)
- 1.3. Springs to be stress relieved to remove coiling strains
- 2. MANUFACTURER
Lee Spring Company
www.leespring.com

