

# Customer Information Sheet

DRAWING No.: M80-806XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

ORDER CODE:

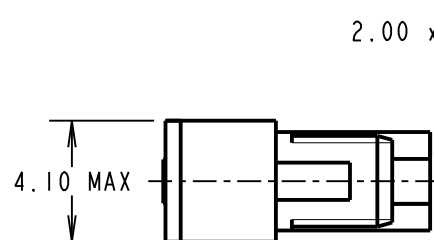
**M80-806XXXX**

TOTAL No. OF WAYS

02, 03, 04, 05, 06, 07

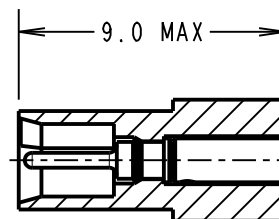
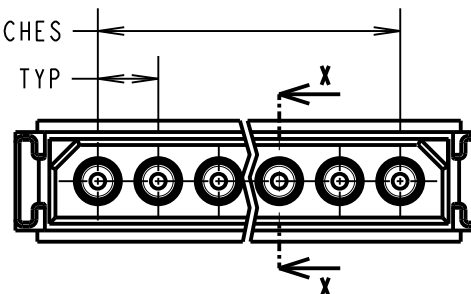
FINISH

05 - GOLD

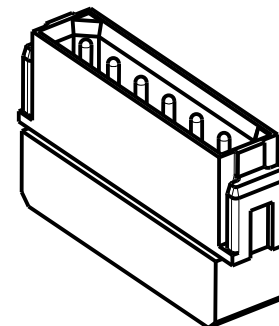
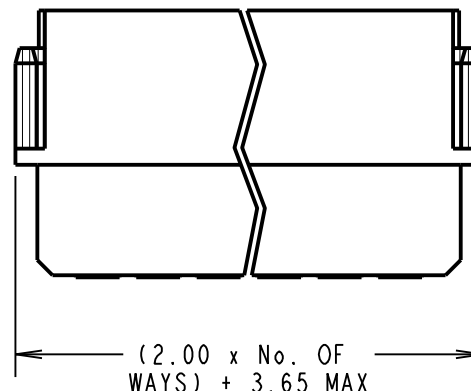


2.00 x No. OF PITCHES

2.00 TYP



SECTION X-X



**SPECIFICATIONS:**

**MATERIAL:**

MOULDING = GLASS-FILLED  
POLYAMIDE 46 UL94V-0, BLACK

CONTACTS = BRASS

**FINISH:**

CONTACTS:

05 = 0.25-0.30µ GOLD

**ELECTRICAL:**

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE (INITIAL) = 20 mΩ MAX

CONTACT RESISTANCE (AFTER CONDITIONING) = 25 mΩ MAX

INSULATION RESISTANCE (INITIAL) = 1,000 MΩ MIN

INSULATION RESISTANCE (AFTER CONDITIONING) = 100 MΩ MIN

**MECHANICAL:**

DURABILITY = 500 OPERATIONS

**ENVIRONMENTAL:**

TEMPERATURE RANGE = -55°C TO +125°C

**PACKING:**

BAG (CONTACTS AND MOULDINGS UN-ASSEMBLED)

FOR COMPLETE SPECIFICATION, SEE COMPONENT

SPECIFICATION C005XX (LATEST ISSUE)

**NOTES:**

1. RECOMMENDED WIRE TYPE = BS3G210 TYPE A, PTFE INSULATED, 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
2. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
3. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
4. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
5. FOR EXTRA CONTACTS USE PART NUMBER M80-0410005.

MGP	2	29.07.11	11396
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: RA			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

**HARWIN**

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**TOLERANCES**

X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

**MATERIAL:**

SEE ABOVE

FINISH:

S/AREA:

mm<sup>2</sup>

**TITLE:**

DATAMATE 2mm PITCH  
CRIMP SIL PLUG ASSEMBLY  
SMALL BORE (24-28 AWG)

DRAWING NUMBER:

**M80-806XXXX**

SHT  
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