

PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528557-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528557-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528557-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528557-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528557-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528557-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528557-7	A	-	-	SPARE PARTS KIT

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [1.062 IN]	F	0.22-0.50mm ²
INSUL	3.56 [1.140 IN]	O	1.10-1.60 [1.043-.063 IN]

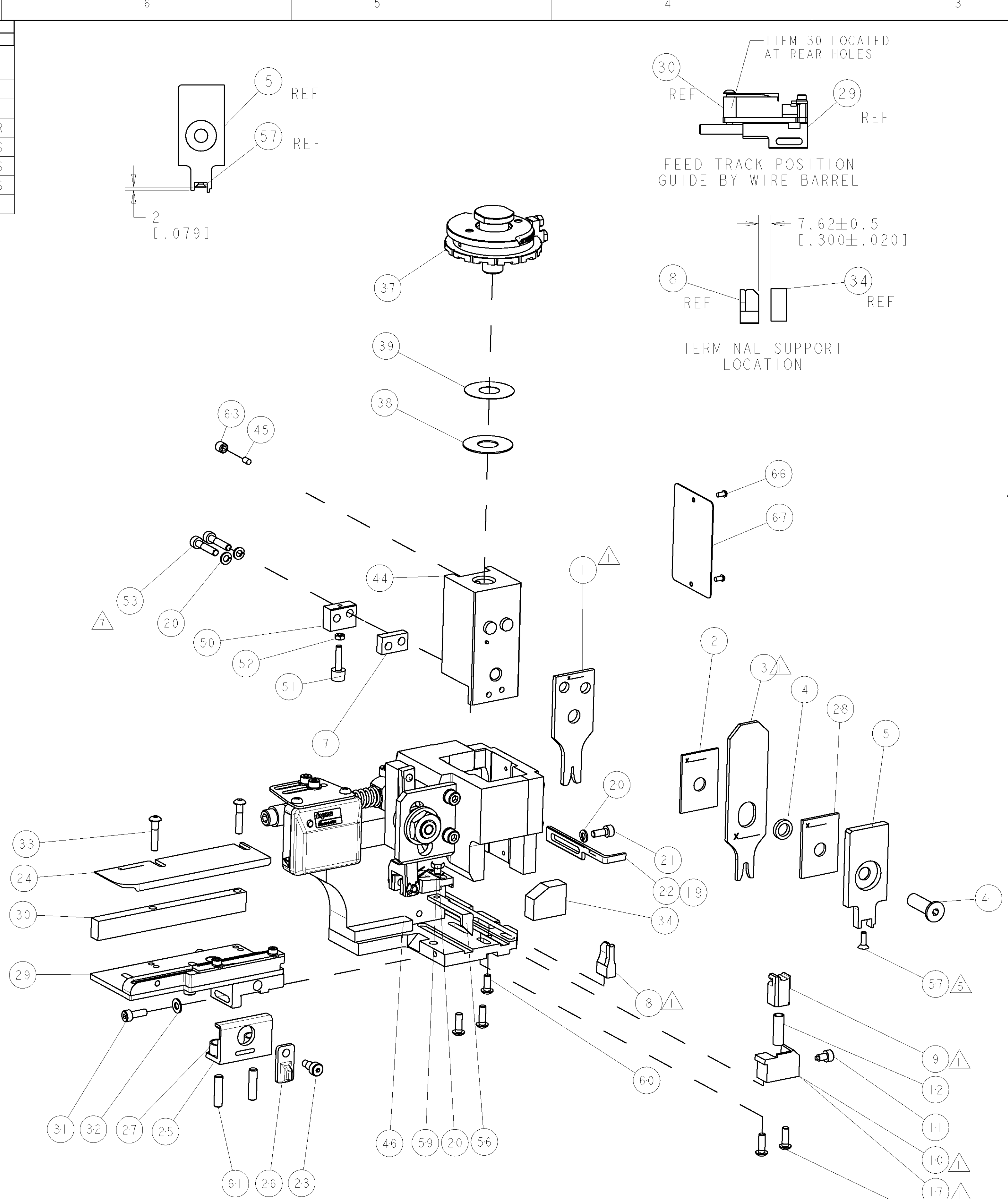
WIRE STRIP LENGTH	APPL INSTRUCTIONS
4.00-4.60 [1.57-.181 IN]	408-8322 & 408-8490

TERMINAL APPL SPEC	KOSTAL	FEED
SLK 2.8	-	13.00 [1.512 IN]

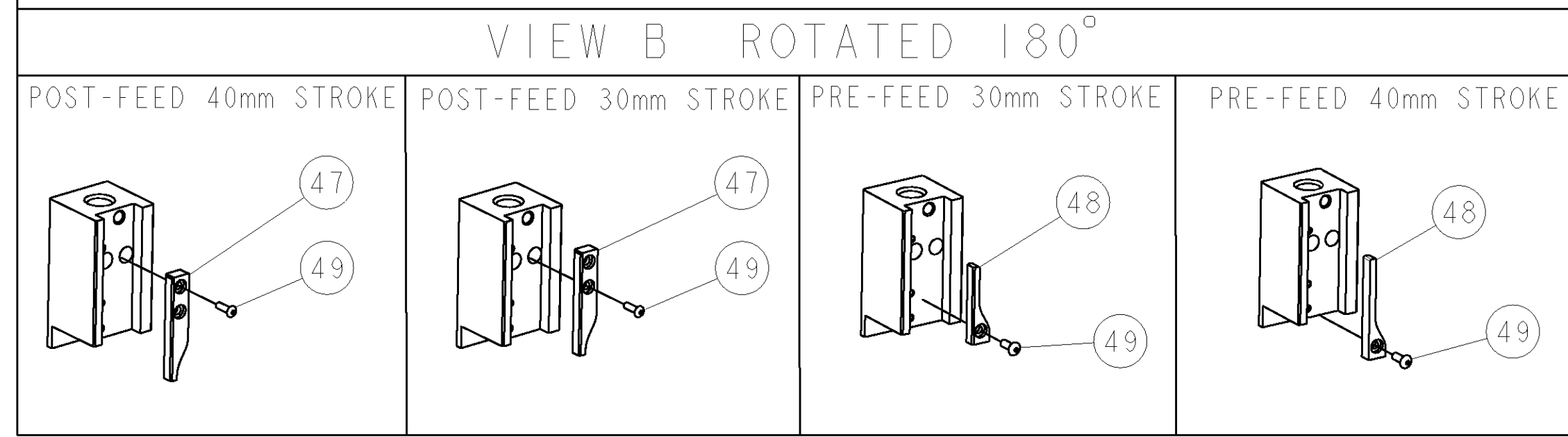
AMP TERM PN	MFR TERM PN	AMP SEAL PN	MFR SEAL PN
1572280-1	10124499130	1572281-2	10800472631
1572280-2	10140499130	957402-1	10800444522

WIRE SIZE	CRIMP HEIGHT	REF SETTING
0.50mm ²	1.12 ±0.05 [1.044 ±.002 IN]	B8
0.35mm ²	1.08 ±0.05 [1.043 ±.002 IN]	B9
0.22mm ² or 0.25mm ²	1.05 ±0.05 [1.041 ±.002 IN]	C2

- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDANT ON SEAL BEING APPLIED.
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △ CRIMP DATA TAKEN FROM KOSTAL SPEC SLK 2.8
- △ CUT TO LENGTH AT ASSY.



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74

SET UP GAGE 458637-3		LOC	DIST	REVISONS				
A	66			P LTR	DESCRIPTION	DATE	BY	APPD
				A	SEE ECO-05-012488	28OCT2005	LJL	MC

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-	-	-	-	-	-	-	-	-	72
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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
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DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm [IN]	0 PLC ±
	1 PLC ±
	2 PLC ±
	3 PLC ±
	4 PLC ±
	ANGLES ±

MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING
-	-	-	-

DATE	BY	APPD	NAME	SCALE	SHEET	OF	REV
27SEP2005	D. PROUSE	27SEP2005	E. BACKHURST	3:5	1	1	A

TYCO Electronics	Product Name	Part No	Drawing No
Tyco Electronics Harrisburg, PA 17105-3608	FINE ADJUST SIDE FEED HDI APPLICATOR	00779	1528557