

DWG NO
C-1-1579008-6

PASSMASS	ABMASS

PROJECT NO.: M02-52305-010 USED DN

X 5:1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP. ANY CHANGES TO THIS DRAWING MUST BE APPROVED BY THE CONTROLLING ENGINEERING ORGANIZATION AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIESES ZEICHNUNGSdokument wird durch AMP INCORPORATED kontrolliert. Änderungen, die den technischen Fortschritt dienen, sind vorzunehmen. Bei jeweils letztgültigen Änderungen sind Erfahrungen Sie auf Anfrage.

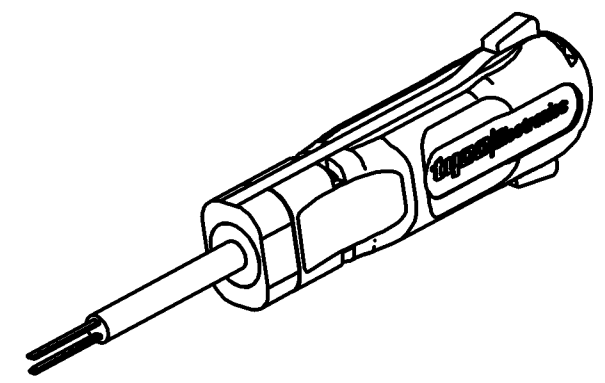
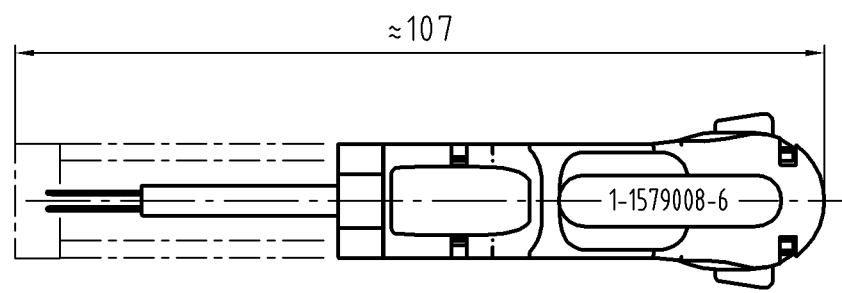
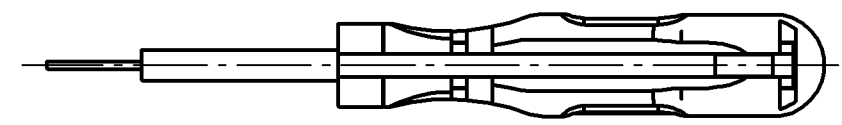
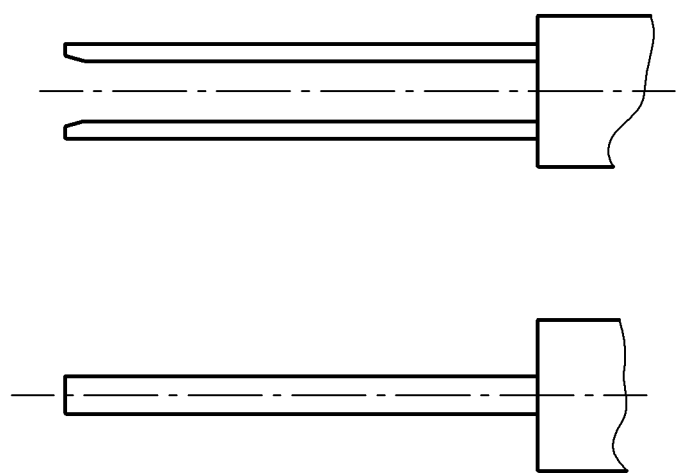
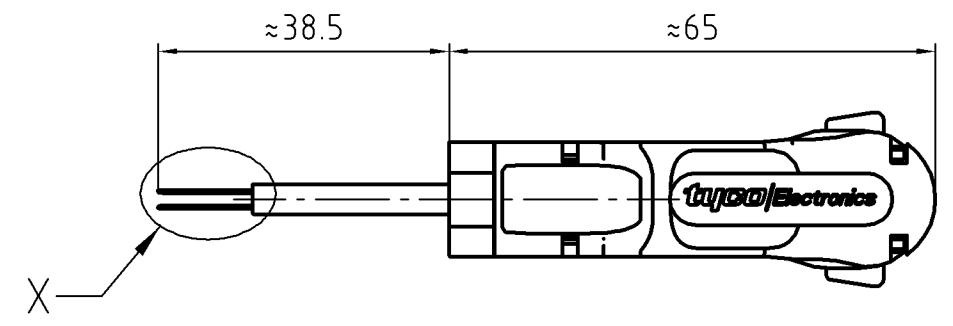
THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU BY AMP INCORPORATED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN AUTHORIZATION FROM AMP INCORPORATED. © - 6825 LANGEN

PROCESSABLE TE PRODUCTS / Verarbeitbare TE Produkte:

DESCRIPTION / Bezeichnung: DUAC

TERMINALS / Kontakte: 106528, 106529, 1-794138-3, 1-794141-3, 194139, 794142, 794418, 794421, 794140, 794143, 794576, 794577, 794576, 794578, 794579

HOUSING / Gehäuse: 106527, 794657, 794542, 794550, 794594, 794598



FREI-MASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS

NENNMASS- BEREICH 1)	OBER	0,5	3	6	30	120	400
BIS	3	6	30	120	400	1000	
LÄNGEN- MASSE	FEIN	±0,05	±0,05	±0,1	±0,15	±0,2	±0,3
MASSE	MITTEL	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8
RADIEN U. FASEN		±0,2	±0,5	±1	±2	±4	±4
WINKELABMASSE 1) 2)		±1°	±1°	±30'	±20'	±10'	±5'

GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)
1) DEVIATING FROM DIN 7168 2) LENGTH OF SHORT ANGLE SIDE

LOC	AI	DIST																											
TEIL IM BEREICH X... MIT PN, STRICH-NR. (<-1 VIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET																													
PART TO BE MARKED WITH PN, DASH NO. (<-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X...																													
<table border="1"> <tr><th colspan="5">OBERFLÄCHENVERGLEICHSTABELLE</th></tr> <tr><td>DIN 3141 R3</td><td></td><td></td><td></td><td></td></tr> <tr><td>Ra in µm</td><td>6,3</td><td>1,6</td><td>0,4</td><td>0,1</td></tr> <tr><td>DIN ISO 1302</td><td></td><td></td><td></td><td></td></tr> </table>		OBERFLÄCHENVERGLEICHSTABELLE					DIN 3141 R3					Ra in µm	6,3	1,6	0,4	0,1	DIN ISO 1302					B ECR-06-029850		20.12.2006		GS ML			
OBERFLÄCHENVERGLEICHSTABELLE																													
DIN 3141 R3																													
Ra in µm	6,3	1,6	0,4	0,1																									
DIN ISO 1302																													
ALLE UNBEMASSTE KANTEN 0,2x45° ENTGRATET REMOVE BURRS, BREAK SHARP EDGES 0,2x45°		P LTR		REVISION RECORD		DATE		DWN APVD																					

FINISH	DWN	14.01.2008	MATERIAL	HEAT TREAT
DIMENSIONS: mm	CHK	14.01.2008	G. Stegmayer Tyco Electronics AMP GmbH 64625 Bensheim (Germany)	
TOLERANCES UNLESS OTHERWISE SPECIFIED: n. ISO 8015 n. ISO 2768 - mH - E n. DIN 16901 - 140	APVD	14.01.2008		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±	G. Stegmayer NAME EXTRACTION TOOL Entriegelungswerkzeug			
ANGLES: -	SCALE	1:1	SIZE	A3
SURFACE TEXTURE	DRAWING NO		C-1-1579008-6	SHEET 1 OF 1

I

C

E

A