PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426083-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426083-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426083-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426083-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426083-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426083-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426083-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: SHUR PLUG RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.5mm²-1.5mm²
INSUL	3.94 [.155 IN]	F	2.54-3.60 [.100-.140 IN]

WIRE STRIP LENGTH
3.9-4.7 [.154-.185 IN]

APPL INSTRUCTION
408-8322

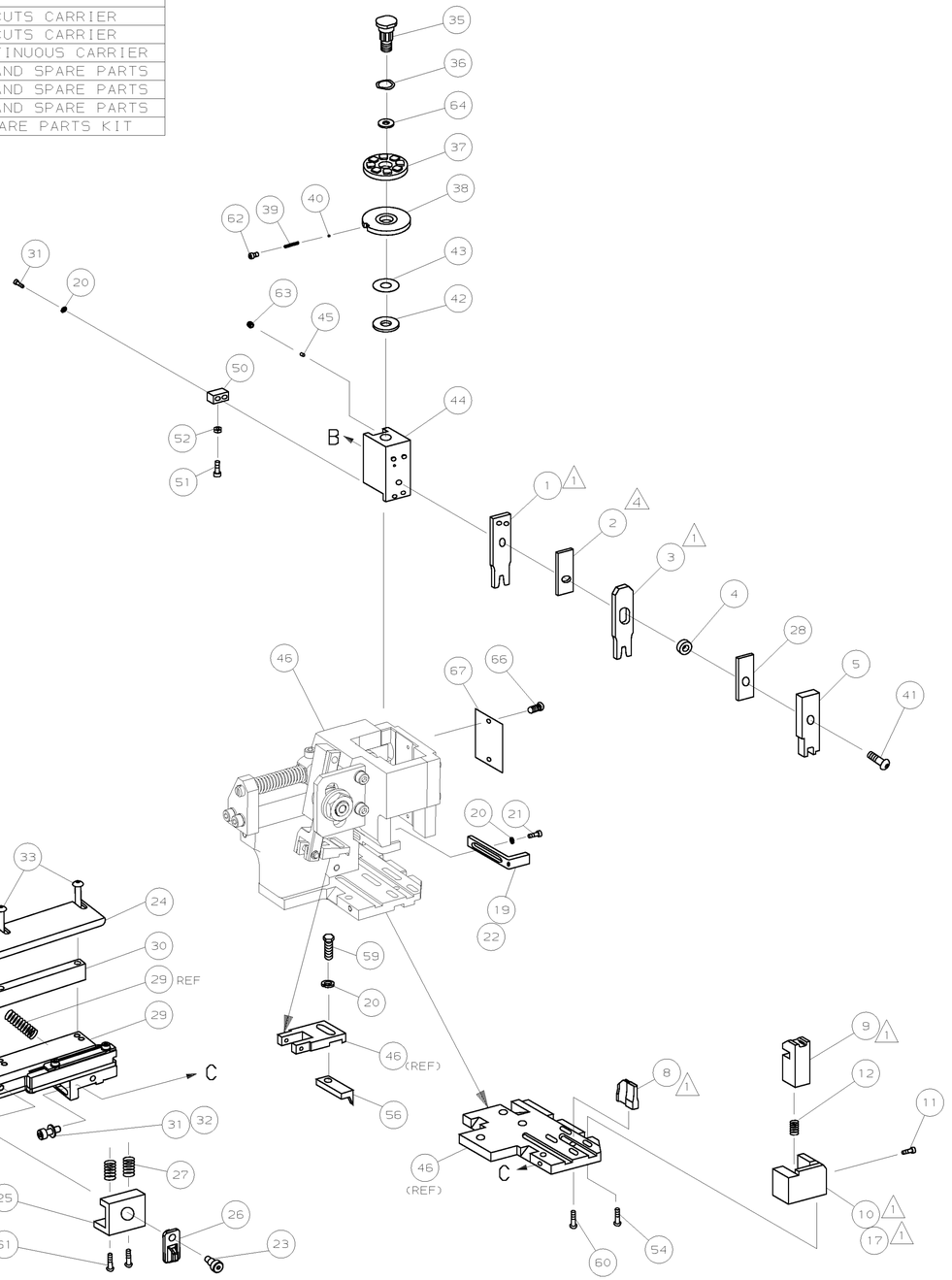
TERMINAL	-	-	FEED
APPL SPEC	114-3118	-	16.00 [.630 IN]

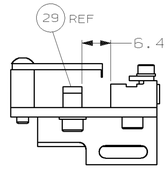
TERMINALS APPLIED

150656	-	-	-	-
150554	-	-	-	-
150655	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

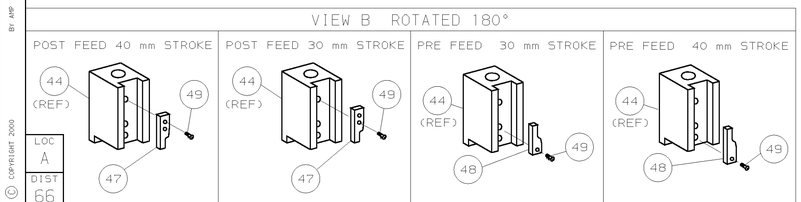
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
1.50mm²	1.98 ±0.05 [.078 ±.002 IN]	7-354778-8 [.2885]
16 AWG	1.93 ±0.05 [.076 ±.002 IN]	8-354778-5 [.2920]
1.00mm²	1.80 ±0.05 [.071 ±.002 IN]	9-354778-2 [.2955]
18 AWG OR 0.8mm²	1.75 ±0.05 [.069 ±.002 IN]	9-354778-8 [.2985]
0.75mm²	1.73 ±0.05 [.068 ±.002 IN]	9-354778-9 [.2990]
20 AWG OR 0.5mm²	1.65 ±0.05 [.065 ±.002 IN]	354779-6 [.3020]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. IF A WIRE DEPRESSOR IS REQUIRED ON THIS APPLICATOR REPLACE PART NUMBER 455888-8 WITH PART NUMBER 576266-4 AND 576265-5.





FENCE SET-UP DIM



ITEM NO	QTY REQD PER ASSY							PARTS LIST		
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
1	-	1	1	1	1	1	1	4-456406-7	CRIMPER, WIRE	1
4	-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	3-456134-6	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
										6
										7
1	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
										13
										14
										15
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
										34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
1	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
1	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	2	2	2	1	1	1	1-1333205-2	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	3-456134-6	CRIMPER, INSULATION	3
4	-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	4-456406-7	CRIMPER, WIRE	1

LTR	REVISION RECORD	APP	DATE
B	SEE ECN 0150-0755-03	CMR	JUL03
A	SEE ECN 015A-0446-00	LL	OCT00

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±0.5 [.02 IN]
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX

MATL - | HT TR - | FIN -

DR 21AUG00 L.LOFTHOUSE | APP 21AUG00 F.BACKHURST
CHK - | REL 09-10-2000 L.LOFTHOUSE

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR | MACHINE REF HD-I APPL

SCALE - | D | DWG NO 1426083 | SHEET 1 OF 1 | REV B

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO -

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LAYOUT L1426083
SET UP GAGE 458637-3