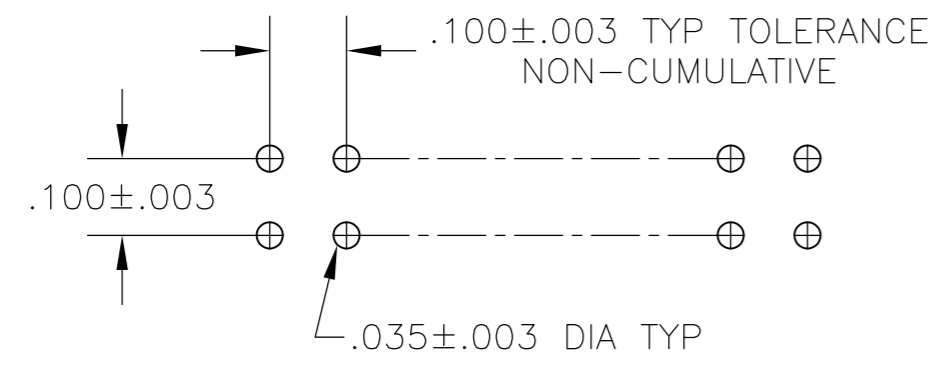
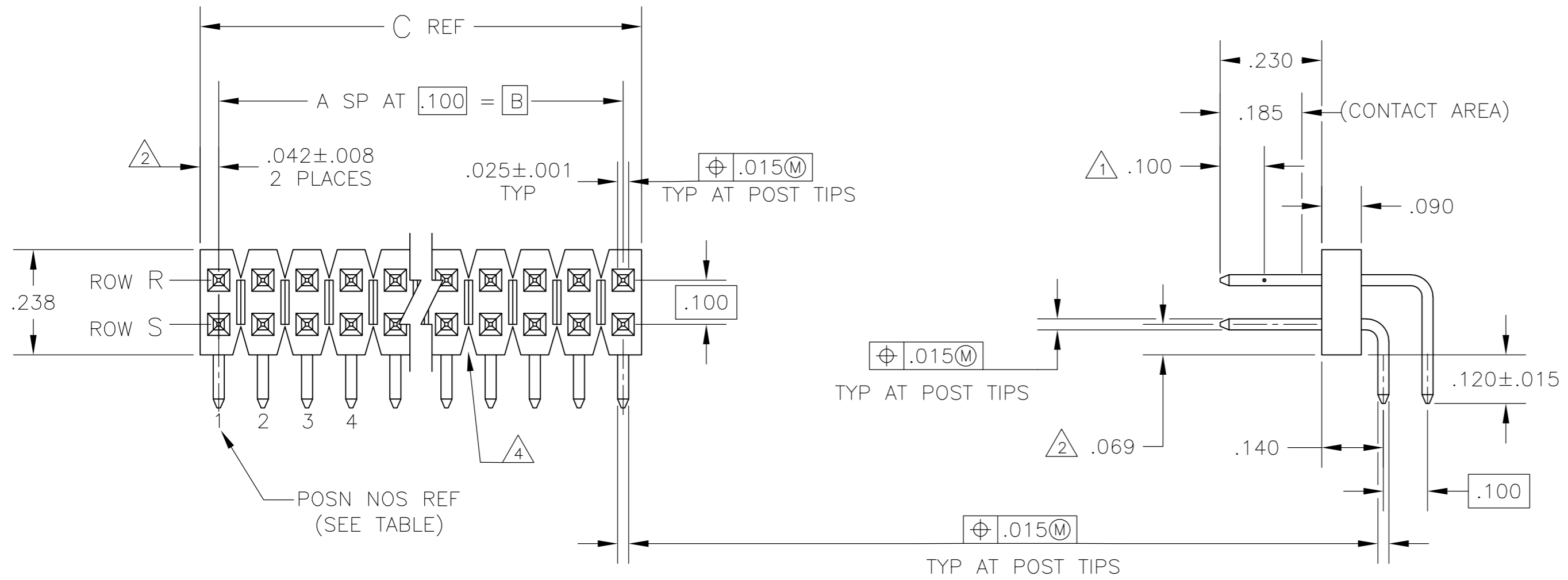


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LOC		DIST		REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD				
AD	00	M	REVISED PER ECO-14-000066	26JUN2014	NK	MM			



RECOMMENDED HOLE LAYOUT

- ① POINT OF MEASUREMENT FOR PLATING THICKNESS
- ② THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ③ THE ASSEMBLY MAY BE BROKEN TO DESIRED NUMBER OF POSITIONS
- ④ BREAKAWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- ⑤ POSTS: .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL.
- ⑥ POSTS: .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN ON THE SOLDER TAIL, ALL OVER .000050 NICKEL.
- ⑦ HIGH TEMPERATURE CONFIGURATION

REMARKS	PLATING	ROW S	ROW R	NO OF ACTIVE POSN	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
	⑦	5	NONE	11	.584	.500	5	12	5-104133-4
	⑦	3	NONE	15	.784	.700	7	16	5-104133-3
		5	NONE	11	.584	.500	5	12	104133-4
		3	NONE	15	.784	.700	7	16	104133-3
OBSOLETE		1	NONE	7	.384	.300	3	8	104133-2
OBSOLETE		13	1,2,3,4,5	20	1.284	1.200	12	26	104133-1
		POSTS OMITTED							

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN H MOLL 19NOV86	
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -	CHK L. MAYER 20OCT86	
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: COPPER ALLOY	FINISH: SEE TABLE	APVD T. CLARK 21OCT86	NAME: T. CLARK
		APPLICATION SPEC: -	PRODUCT SPEC: -
		WEIGHT: -	SIZE: A2
		CUSTOMER DRAWING	CAGE CODE: 00779
		SCALE: 4:1	DRAWING NO: 104133
		SHEET: 1 of 1	RESTRICTED TO: -
		REV: M	