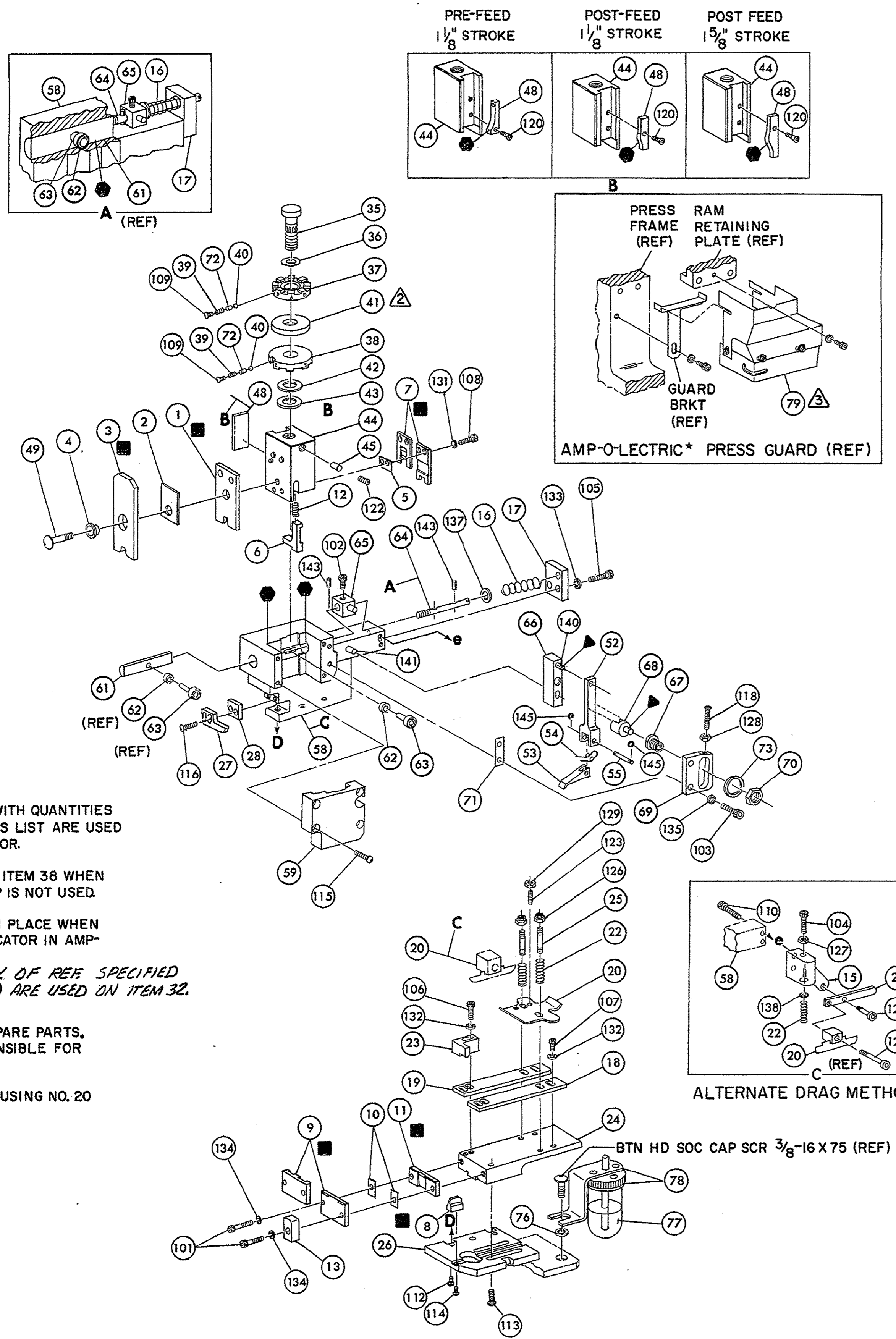


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. PARTS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- 1. RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.
  - 2. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - 3. GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
2	1	7-21002-9	BOLT, CRIMPER	49
2	1	690501-4	CAM, POST FEED 1 5/8\"/>	

QTY	PART NO	DESCRIPTION	ITEM NO
REF	458109-1	WASHER, FLAT (SPECIAL)	73
2	690603-1	SPRING, ASSIST	72
REF	690517-1	SPACER	71
	22594-8	NUT, HEX	70
	240628-1	PLATE, ADJ	69
	240626-1	SHAFT, PIVOT	68
	240633-1	BUSHING	67
	455680-1	LEVER, INTERMEDIATE	66
	240629-1	BLOCK, PIVOT	65
	240632-2	SCREW, ADJ	64
	240659-3	PIN, CAM ROLLER	63
	240658-1	CAM, ROLLER	62
REF	454398-1	ROD, FEED	61

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME		APPL SERIAL NO	ORIGINAL
ADDRESS		PURCHASE ORDER	CUSTOMER COPY
CITY		ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61892	
A	.060	17/18, 20			
B	.056	(2) 20			
C	.050	(2) 22			
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F		
INSUL	.270	F	.655	A1 8039

WIRE RANGE: SEE ABOVE (2) .090 MAX. INSULATION RANGE: PRESS NO. 4

REMARKS: AMPOMATOR