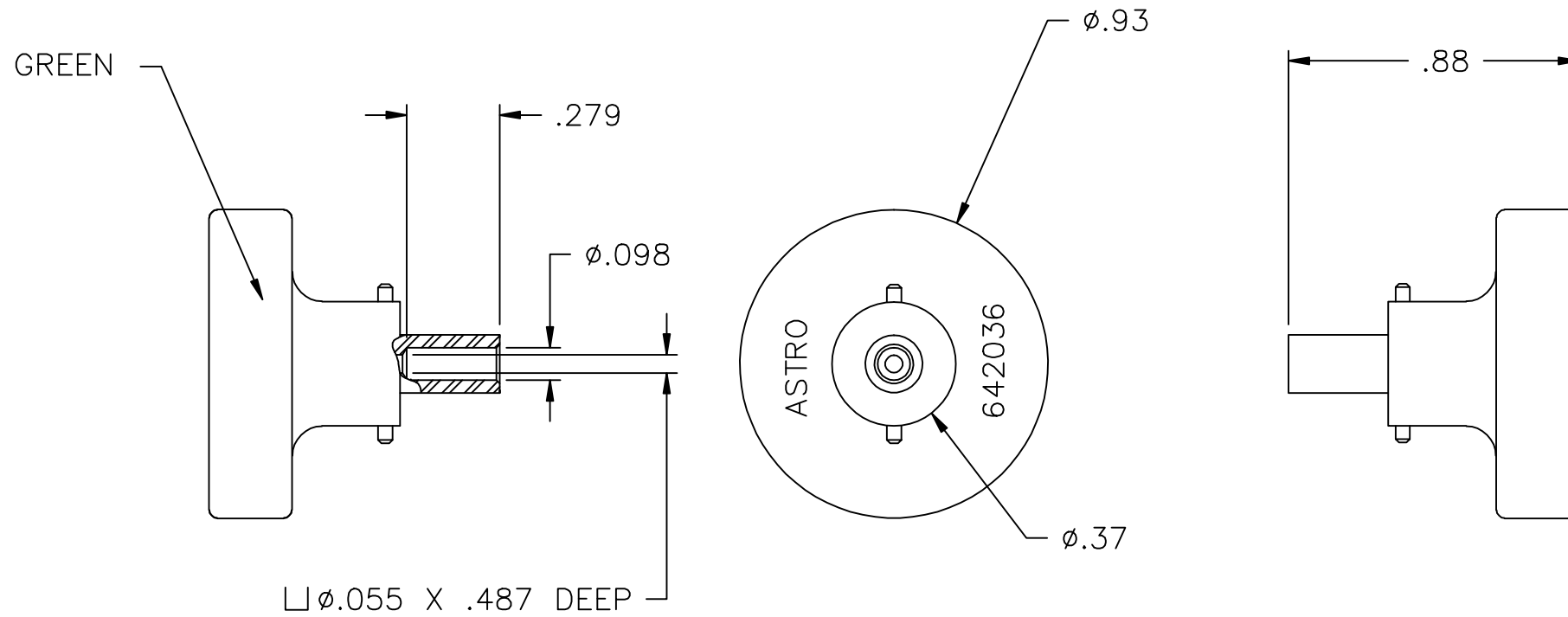
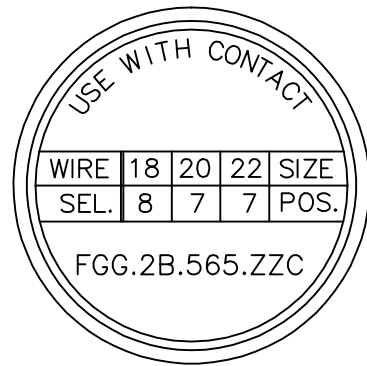


**UNCONTROLLED DOCUMENT
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NOTES:
 1. THIS IS AN AUTOCAD DRAWING, DO NOT CHANGE MANUALLY.
 2. USE WITH 616336 (M22520/7-01) TOOL FRAME.

REV.	DESCRIPTION	BY	DATE	APR.
A	NEW RELEASE	DYO	08-08-11	MMK

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SCALE: N.T.S.
 DWN BY: DYO
 DATE: 08-08-11
 APPROVED:

UNLESS OTHERWISE SPECIFIED:
 DECIMALS:
 .XXX ± .005
 .XX ± .010
 .X ± .030
 ANGLES: ± 1°

ASTRO TOOL CORP.
 21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006
 CAGE 58164

DESCRIPTION: ENVELOPE DRAWING: 642036
 POSITIONER ASSEMBLY

PART NO. B 642036-ENV