



HL18-P2C3BA

SureSense

CYLINDRICAL PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
HL18-P2C3BA	1071761

Other models and accessories → www.sick.com/SureSense

Detailed technical data

Features

Sensor/ detection principle	Photoelectric retro-reflective sensor, Dual lens
Dimensions (W x H x D)	16.2 mm x 44.9 mm x 31.8 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Sensing range max.	0.03 m ... 6.5 m ¹⁾
Sensing range	0.03 m ... 5 m ¹⁾
Type of light	Visible red light
Light source	PinPoint LED ²⁾
Light spot size (distance)	130 mm x 260 mm (6.5 m)
Wave length	631 nm
Adjustment	None
Special features	Signal strength light bar

¹⁾ Reflector PL80A.

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Power consumption	20 mA ³⁾
Switching output	PNP ⁴⁾
Output function	Complementary
Switching mode	Light/dark switching ⁴⁾
Output current I_{max.}	≤ 100 mA
Response time	≤ 0.5 ms ⁵⁾
Switching frequency	1,000 Hz ⁶⁾
Connection type	Cable with connector M8, 3-pin, 300 mm ⁷⁾
Cable material	PVC
Circuit protection	A ⁸⁾ B ⁹⁾ D ¹⁰⁾
Protection class	III ¹¹⁾
Weight	18 g
Polarisation filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
EMC	EN 60947-5-2 ¹²⁾
Ambient operating temperature	-40 °C ... +70 °C
Ambient storage temperature	-40 °C ... +75 °C
UL File No.	E189383

¹⁾ Limit values when operated in short-circuit protected network: max. 8 A.

²⁾ May not exceed or fall below U_v tolerances.

³⁾ Without signal strength light bar and load.

⁴⁾ Q1 = light switching; Q2 = dark switching.

⁵⁾ Signal transit time with resistive load.

⁶⁾ With light/dark ratio 1:1.

⁷⁾ Do not bend below 0 °C.

⁸⁾ A = V_S connections reverse-polarity protected.

⁹⁾ B = inputs and output reverse-polarity protected.

¹⁰⁾ D = outputs overcurrent and short-circuit protected.

¹¹⁾ Reference voltage: 50 V DC.

¹²⁾ The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.

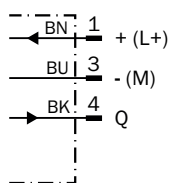
Classifications

ECl@ss 5.0	27270902
ECl@ss 5.1.4	27270902
ECl@ss 6.0	27270902
ECl@ss 6.2	27270902

ECl@ss 7.0	27270902
ECl@ss 8.0	27270902
ECl@ss 8.1	27270902
ECl@ss 9.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
UNSPSC 16.0901	39121528

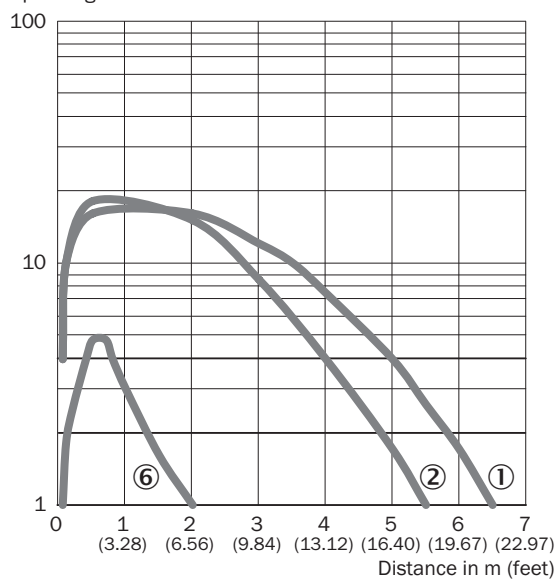
Connection diagram

Cd-045



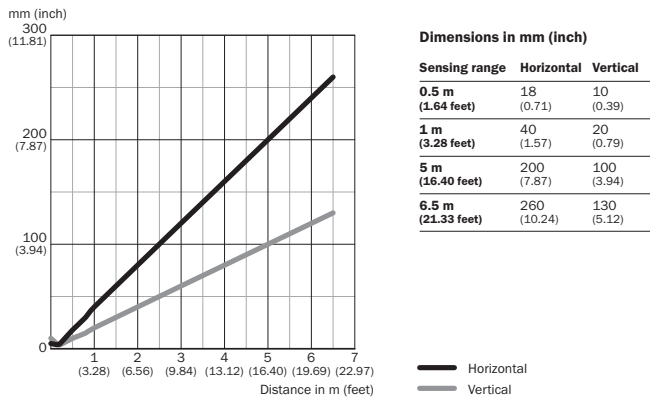
Characteristic curve

Operating reserve

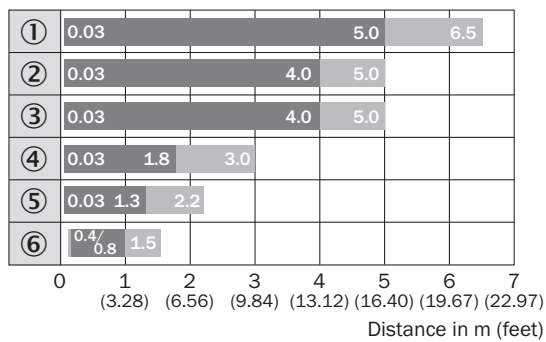


- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflective tape IREF6000 (REF-IRF-56)

Light spot size



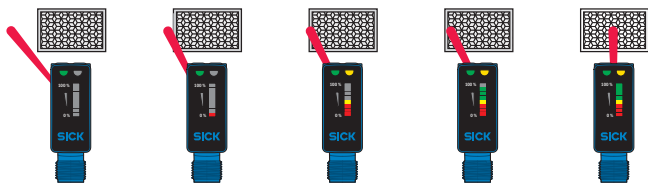
Sensing range diagram



■ Sensing range ■ Sensing range max.

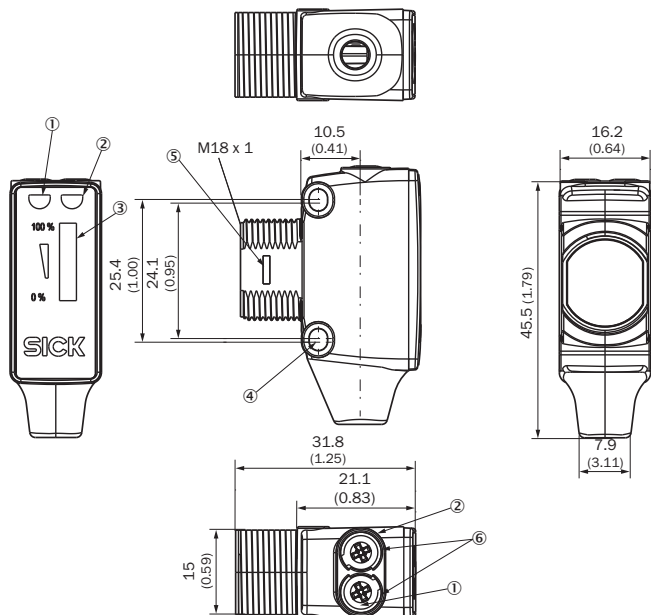
- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250
- ④ Reflector PL30A, PL31A
- ⑤ Reflector PL20A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

Functions



Dimensional drawing (Dimensions in mm (inch))



H18, DC, cable



- ① LED indicator green: power on
- ② LED indicator yellow: Status of received light beam
- ③ Signal strength light bar
- ④ M3 mounting hole
- ⑤ Snap Connection for flush ring (sold separately)
- ⑥ Potentiometer (if selected) or LED Indicators

Recommended accessories



Other models and accessories → www.sick.com/SureSense

	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting plate for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WG-M18	5321870
	Mounting bracket for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WN-M18	5308446
	Bottom M18 mounting bracket SureSense sensors	MB-M18-H18	2085820
Other mounting accessories			
	Spherical bearing M18	Ball holder	4057409
	Mounting bracket	MB-BS18MM-M4	2049694

¹⁾ Customizable length by roll. Width 5 cm, length max. 22.8 m.

	Brief description	Type	Part no.
Terminal and alignment brackets			
	Clamping block for round sensors M18, without fixed stop, plastic (PA12), glass-fiber reinforced, mounting hardware included	BEF-KH-M18	2051481
Plug connectors and cables			
	Head A: female connector, M8, 3-pin, straight Head B: Flying leads Cable: PVC, unshielded, 2 m	DOL-0803-G02M	6010785
	Head A: female connector, M8, 3-pin, straight Head B: Flying leads Cable: PVC, unshielded, 5 m	DOL-0803-G05M	6022009
	Head A: female connector, M8, 3-pin, angled Head B: Flying leads Cable: PVC, unshielded, 2 m	DOL-0803-W02M	6008489
	Head A: female connector, M8, 3-pin, angled Head B: Flying leads Cable: PVC, unshielded, 5 m	DOL-0803-W05M	6022010
Reflectors			
	Rectangular, screw connection, 47 mm x 47 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250	5304812
	Rectangular, screw connection, 38 mm x 15 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL20A	1012719
	Rectangular, self-adhesive, 38 mm x 15 mm, PMMA/ABS, self-adhesive	PL21A	1015172
	Rectangular, screw connection, 56 mm x 28 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL30A	1002314
	Rectangular, screw connection, 37 mm x 56 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL40A	1012720
	Rectangular, screw connection, 80 mm x 80 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL80A	1003865
	Self-adhesive	REF-IRF-56	5314244
	Self-adhesive, customizable length by roll, 5 cm x 22.8 m ¹⁾ , self-adhesive	REF-PLUS-50-K	4051185
	Self-adhesive, roll, 50 mm x 22.8 m, self-adhesive	REF-PLUS-R50	5319981

¹⁾ Customizable length by roll. Width 5 cm, length max. 22.8 m.

	Brief description	Type	Part no.
	Round, screw connection, PMMA/ABS, Center hole mounting, screw-on	C110A	5304549
	Round, self-adhesive, PMMA/ABS, self-adhesive	PL22-2	1003621

¹⁾ Customizable length by roll. Width 5 cm, length max. 22.8 m.

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com