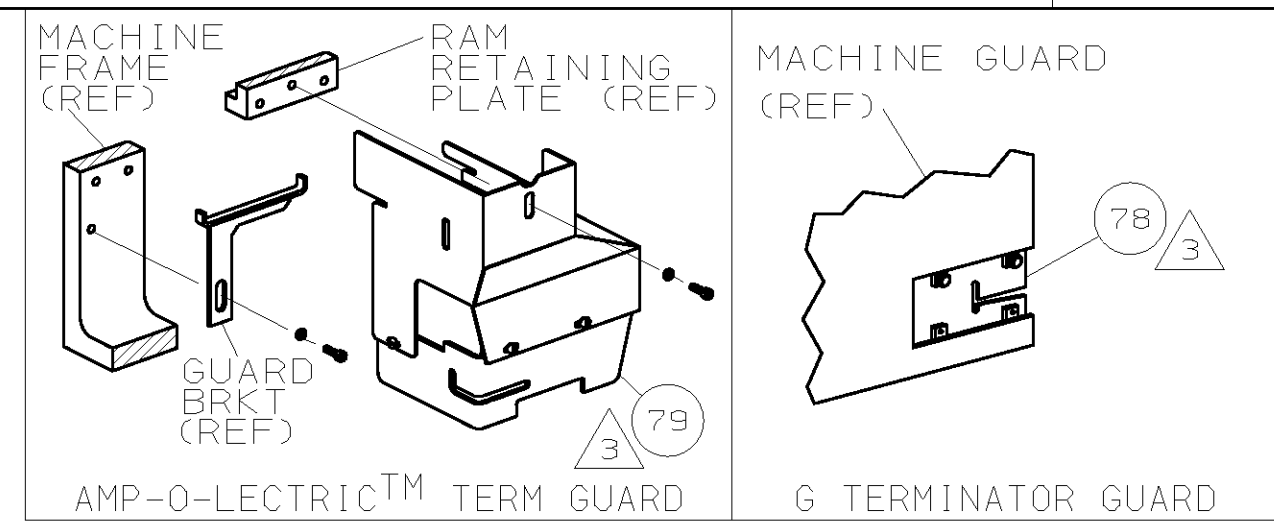


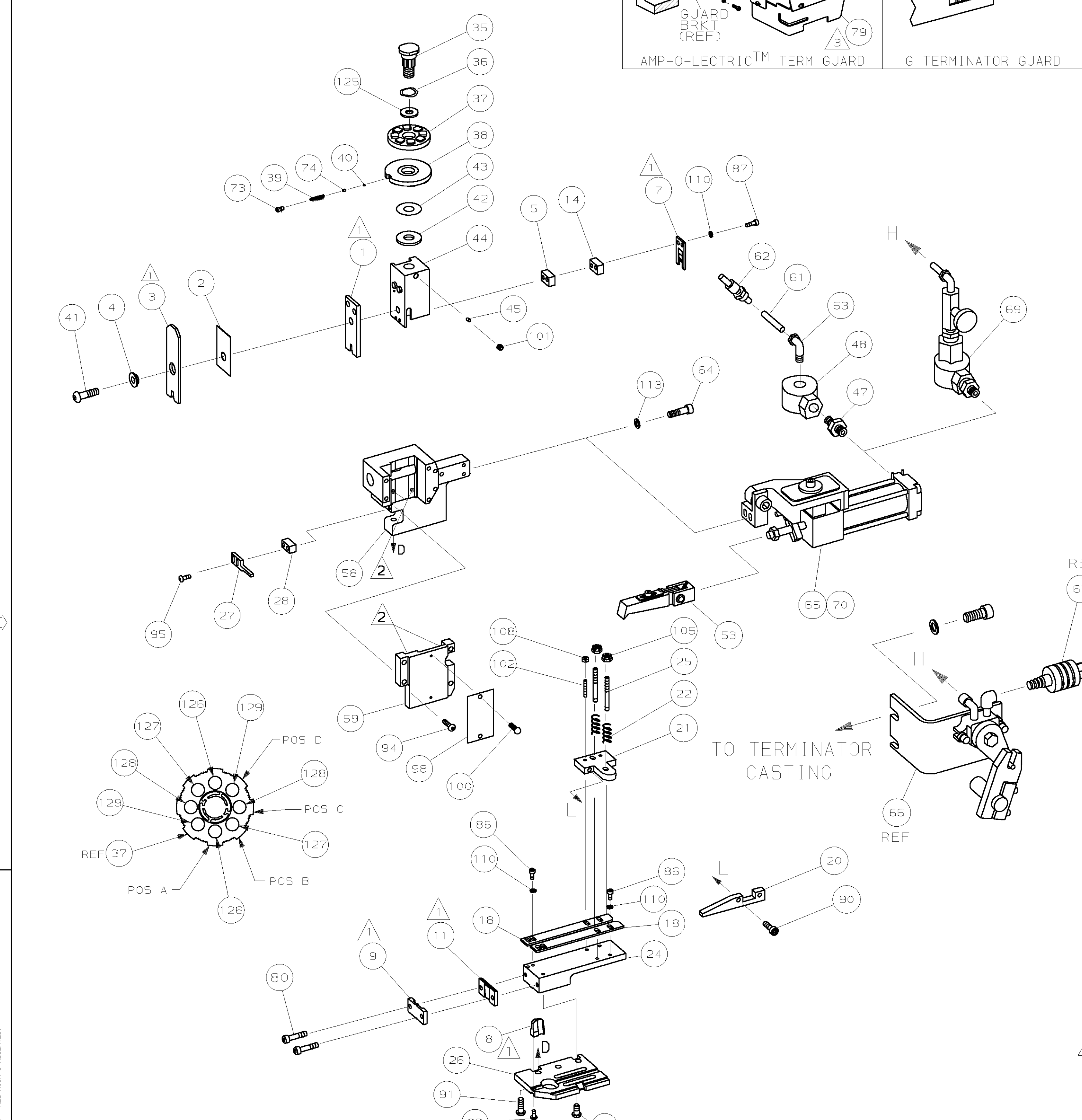
PART NUMBER	REV	FIRST USED
1385350-1	E	122500-1
1385350-2	D	565435-5



TERMINAL NAME: RING					
AMP PN	MFR PN	FCI TERMINAL AMP CRIMP SPECS			
1572039	AFF-1640-37	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.085 ±.002 [2.16 ±0.05mm]	16	
		B	.079 ±.002 [2.01 ±0.05mm]	18	
		C	.076 ±.002 [1.93 ±0.05mm]	20	
		D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE		
WIRE	.110 [2.79mm]	F	20-16		
INSUL	.155 [3.94mm]	F	-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.207-.224	NONE	1.306	408-8039	458638-1	L2603

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1				LEADMAKER & BENCH MODEL G	AIR FEED	
-2				BENCH MODEL K	AIR FEED	
1	1	-	B	1-460277-9	AIR FEED ASSY (2 INCH)	70
1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
REF	-	-	A	24042-2	VALVE, SHUT OFF	67
REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	-	-	B	1-460277-5	AIR FEED ASSY (2 INCH)	65
2	2	-	A	3-21000-8	SCR,SHC (10-32x2.00)AIR ASSY	64
-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
-	1	-	A	23238-1	QUICK DISCONNECT	62
-	12.00	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
1	1	-	C	454220-1	CAP, RAM	59
1	1	-	D	453736-1	HOUSING	58
						57
						56
						55
						54
1	1	-	B	460680-1	FEED FINGER ASSY	53
						52
						51
						50
						49
-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
						32
						31
						30
						29
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
1	1	-	D	455676-2	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
						23
2	2	-	A	2-22281-5	SPRING, DRAG	22
1	1	-	A	464451-1	ARM, STOCK DRAG	21
1	1	-	A	1-464452-1	DRAG, STOCK	20
1	1	-	B	5-458030-4	GUIDE, STRIP (REAR)	19
1	1	-	C	5-458031-4	GUIDE, STRIP (FRONT)	18
						17
						16
						15
1	1	-	C	4-240641-7	SPACER, SLUG BLADE	14
						13
						12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
						10
1	1	-	B	690482-7	PLATE, FRONT SHEAR	9
1	1	-	D	5-356038-7	ANVIL	8
1	1	-	B	690474-7	BLADE, SLUG	7
						6
1	1	-	C	6-240641-8	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	1-456134-2	CRIMPER, INSULATION	3
1	1	-	B	455888-4	SPACER, CRIMPER	2
1	1	-	C	4-456408-3	CRIMPER, WIRE	1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	7-354778-9	PIN, WIRE DISC (.2890)C	129
2	2	-	C	7-354778-5	PIN, WIRE DISC (.2870)B	127
2	2	-	C	6-354778-3	PIN, WIRE DISC (.2810)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10)AIR ASSY	113
						112
4	4	-	A	21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX 5L (8-32)DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR,SKT SET (4-40x.62)DRAG	102
1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR,BHC (8-32x.50)STRIPPER	95
4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	94
1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3	SCR,BHC (1/4-20x.50)ST 6D PL	92
3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G	91
4	4	-	A	1-21000-3	SCR,SHC (4-40x.25)DRAG	90
						89
						88
2	2	-	A	3-21000-0	SCR,SHC (8-32x.88)SLUG BLADE	87
4	4	-	A	2-21000-6	SCR,SHC (8-32x.38)STRIP GUIDE	86
						85
						84
						83
						82
						81
2	2	-	A	3-21000-8	SCR,SHC (10-32x.88)SHEAR PL	80
1	-	-	A	455750-8	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR,SKT CAP (6-32x.25)CP DSC	73
						72
						71



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

LOC	DIST	REV
A	66	

ECN	DATE	TE	DATE
E	0150-1209-03	TE	11-03
D	0150-1558-02	GB	12-02
C	0150-0635-02	TE	5-02
B	0150-0167-02	TE	2-02
A	REVISED	BH	01/02

DR	APP	CHK	REL	NAME	MACHINE REF
B.HIGMAN	04DEC01	T.ELBIN		END FEED HDM APPLICATOR	MINI APPL