

PART NUMBER	REV	USED USED
466909-1	K	854040-3

TERMINAL NAME: CONTACT, ROUND WIRE					
PIN	RECEPT	VISIBLE	CRIMPING DATA		
LTR		PAD	CRIMP HEIGHT		WIRE SIZE
86557	86566	A	.028 ±.002	[0.71 ±0.05mm]	22
86599	88067	B	.025 ^{+0.001} / _{-.002}	[0.63 ^{+0.02} / _{-0.05} mm]	24 OR 26
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.055 [1.4mm]	F	26-22
		INSUL	.062 [1.57mm]	0	.043-.054
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-16003	.330	SEE CUSTOMER MANUAL	NONE	470

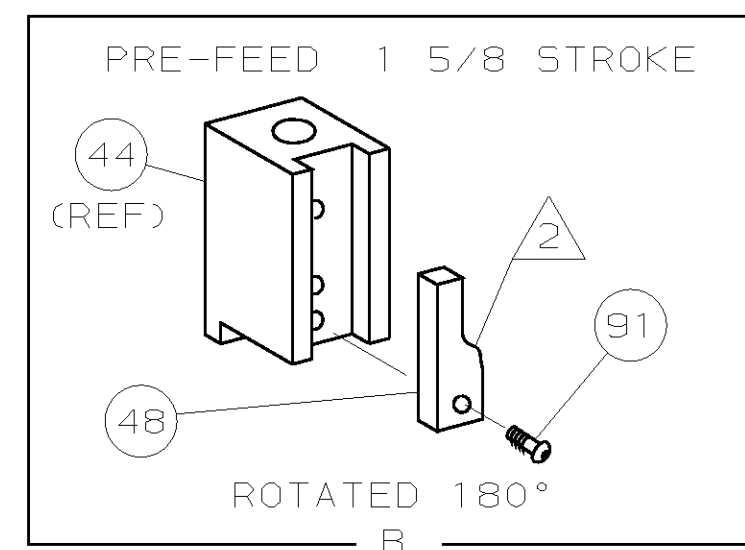
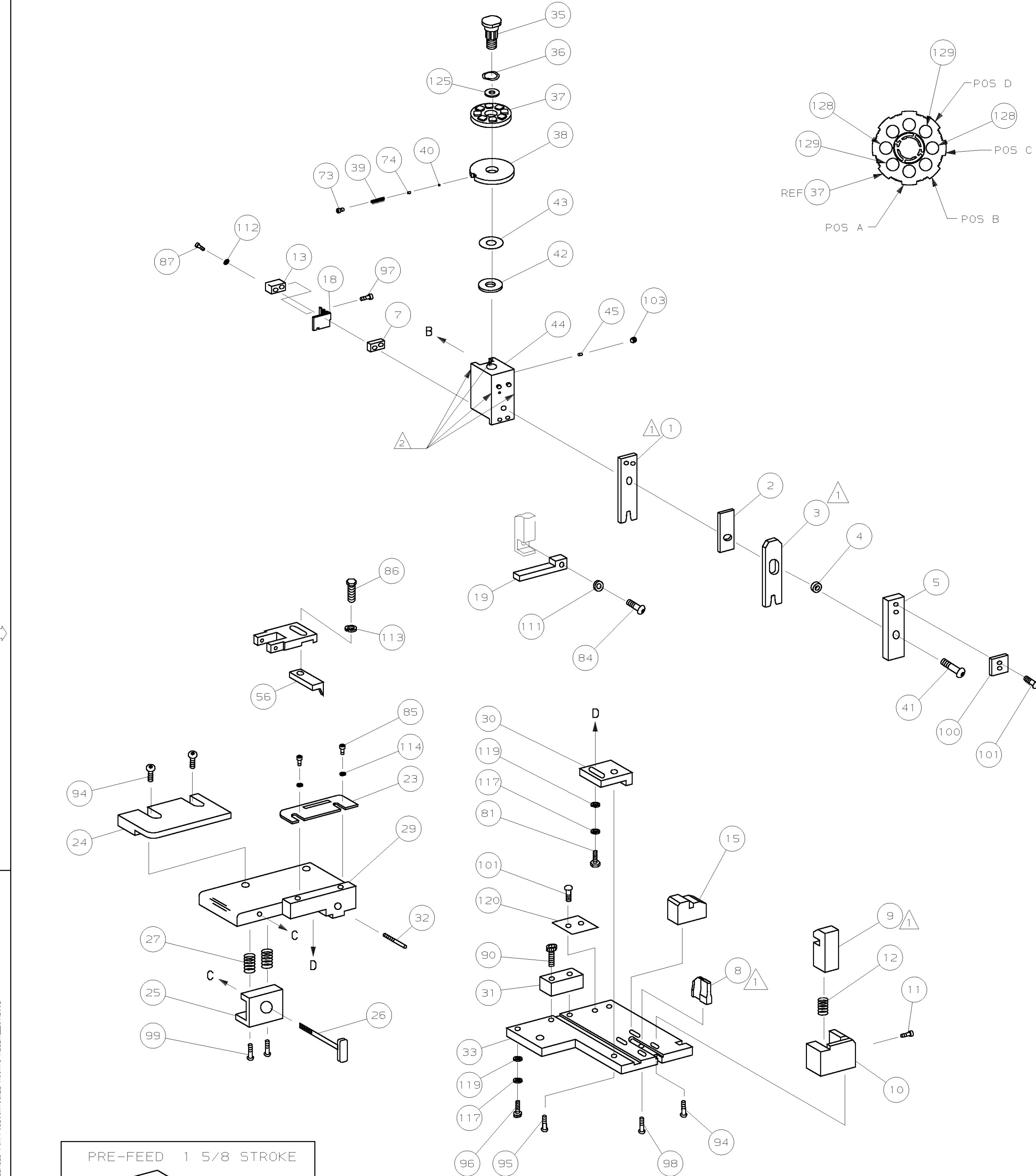
SIM TO HDM 466572

QTY	REV	REF	DESCRIPTION	ITEM NO
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QTY	REV	REF	DESCRIPTION	ITEM NO
2	-	C	7-354779-2	PIN, WIRE DISC (.3350)D 129
2	-	C	6-354779-6	PIN, WIRE DISC (.3320)C 128
				127
				126
1	-	A	986950-1	WASHER, FLAT PRECISION 125
1	-	A	217238-3	DOCUMENTATION PACKAGE 124
				123
				122
				121
1	-	B	690701-2	PLATE, SERIAL NO. 120
2	-	A	21899-2	WASHER, FLAT (#10) S G ADJ BLK 119
				118
2	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK 117
				116
				115
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE 114
REF	-	A	21024-4	WASHER, LOCK (#8) FEED FINGER 113
2	-	A	21024-4	WASHER, LOCK (#8) DEP-HOLD 112
REF	-	A	21024-4	WASHER, LOCK (#8) STRIPPER 111
				110
				109
				108
				107
				106
				105
1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM 103
				102
4	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE 101
1	-	B	819347-1	PLATE, IDENTIFICATION 100
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG 99
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL 98
2	-	A	1-21002-6	SCR, BHC (6-32x.25) TERM HOLDER 97
1	-	A	3-21000-8	SCR, SHC (10-32x.88) MOUNTING 96
1	-	A	2-21002-7	SCR, BHC (10-32x.50) S6 ADJ BLK 95
4	-	A	2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP 94
				93
				92
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM 91
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK 90
				89
				88
2	-	A	3-21000-0	SCR, SHC (8-32x.81) DEP-HOLD DOWN 87
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER 86
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE 85
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL) STRIPPER 84
				83
				82
1	-	A	3-22603-1	SCR, HEX (10-32x.38) S6 ADJ BL 81
				80
				79
				78
2	-	B	463310-6	BLADE, STRIPPING (#22) 77
				76
				75
1	-	A	690603-1	SPRING, ASSIST 74
1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC 73
				72
				71

QTY	REV	REF	DESCRIPTION	ITEM NO
-1	U/M			

QTY	REV	REF	DESCRIPTION	ITEM NO
-1	U/M			



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 CUT TO LENGTH AT ASSEMBLY.
- 5 INSULATION CRIMP HEIGHT, .068 MAX.

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATERIAL		FINISH	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR	11/29/95	APP	2-16-96
1 PLC DEC ±		D. SALTZER	T. ELBIN	AMP Incorporated	
2 PLC DEC ±		CHK 2-16-96	REL 2/29/96	Harrisburg, PA 17105-3608	
3 PLC DEC ±		C. ERISMAN	B. MORGAN		
4 PLC DEC ±					
ANGLES ±					
SURF TEXTURE: ✓					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
NAME		STRIPPER CRIMPER APPLICATOR		MACHINE REF	
SCALE		DWG NO 466909		SHEET 1 OF 1	
REV		K1		REV	

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466909