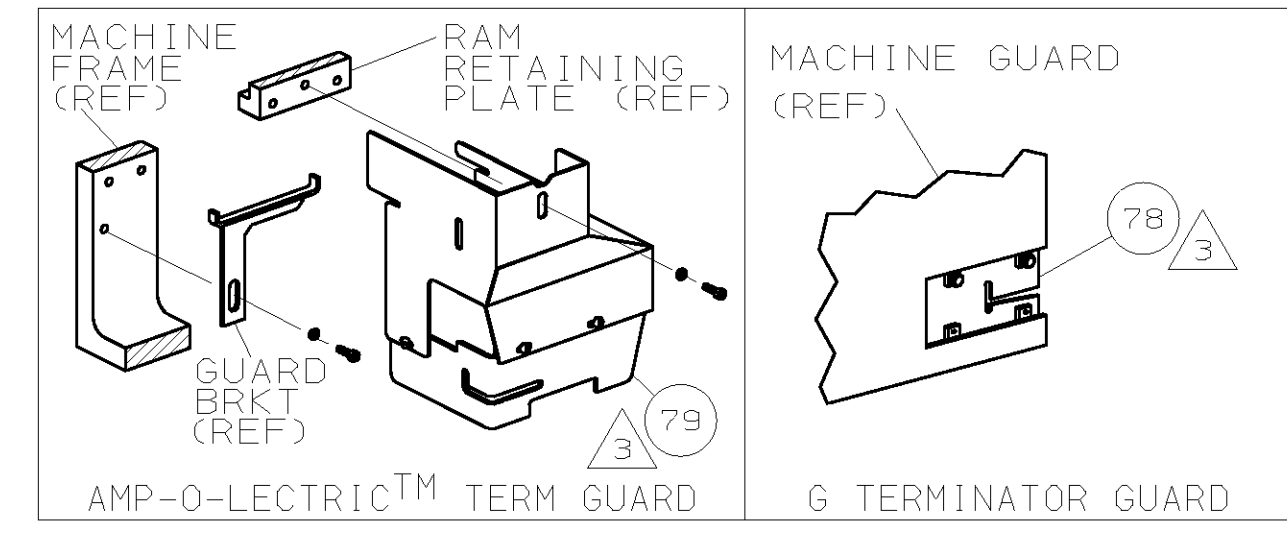
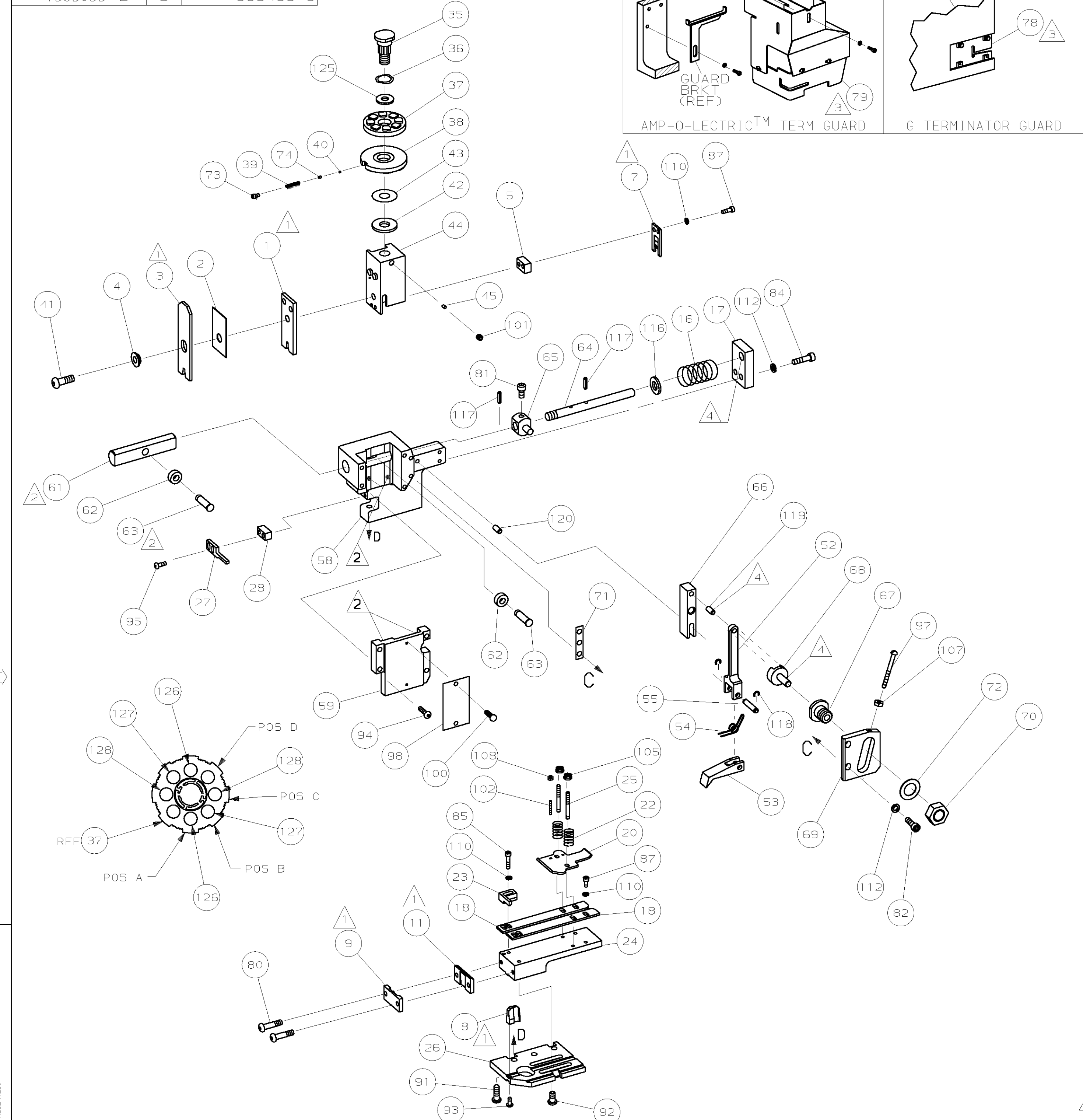


PART NUMBER	REV	FIRST USED
1385035-1	B	122500-1
1385035-2	B	565435-5



TERMINAL NAME: RECEPT, FASTIN FASTON, .110 SERIES					
1217321 CRIMP DATA (AMP TERMINAL)					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.066 ±.002 [1.68 ±0.05mm]		14		
B	.055 ±.002 [1.4 ±0.05mm]		16		
C	.048 ±.002 [1.22 ±0.05mm]		18		
D	NOT		USED		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.090 [3.29mm]	F	18-14		
INSUL	.140 [3.56mm]	F	.060-.110		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.155-.171	114-2065	.615	408-8039	458638-1	L2347

-1		LEADMAKER & BENCH MODEL G	MECH POST FEED			
-2		BENCH MODEL K	MECH POST FEED			
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
						60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
						56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-1	LEVER, TERMINAL	52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
						31
						30
						29
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	458803-8	PLATE, STRIP GUIDE	24
1	1	-	C	240825-4	PLATE, STRIP HOLD DOWN	23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
						19
2	2	-	C	454204-1	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
						14
						13
						12
1	1	-	B	240833-3	PLATE, REAR SHEAR	11
						10
1	1	-	B	4-690482-7	PLATE, FRONT SHEAR	9
1	1	-	D	4-356038-2	ANVIL	8
1	1	-	B	690474-5	BLADE, SLUG	7
						6
1	1	-	C	5-240641-9	SPACER, SLUG BLADE	5
1	1	-	B	238009-4	SPACER, BLOCK CRIMPER	4
1	1	-	C	3-683453-1	CRIMPER, INSULATION	3
1	1	-	B	455888-1	SPACER, CRIMPER	2
1	1	-	C	4-456406-7	CRIMPER, WIRE	1



QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C		3-354779-0	PIN, WIRE DISC (.3140)C	129
2	2	-	C		1-354779-6	PIN, WIRE DISC (.3070)B	127
2	2	-	C		8-354778-9	PIN, WIRE DISC (.2940)A	126
1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	1	-	A		217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-		4088039	EF APPL INST 408-8039	123
							122
							121
REF	REF	-	A		1-21030-7	PIN, DOWEL (Ø.187x1.50)H5G	120
REF	REF	-	A		1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	119
REF	REF	-	A		21045-3	RING, RET "C" (Ø.187)FD PIN	118
REF	REF	-	A		5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD	117
REF	REF	-	A		21899-4	WASHER, FLAT (Ø5/16)SCR ADJ	116
							115
							114
							113
REF	REF	-	A		21024-5	WASHER, LOCK (NO.10)FD ROD GDE	112
7	7	-	A		21024-4	WASHER, LOCK (NO.8)SHEAR BL	110
							109
2	2	-	A		21018-4	NUT, HEX (4-40)DRAG	108
REF	REF	-	A		21018-5	NUT, HEX (6-32)FD ADJ PL	107
							106
2	2	-	A		21022-2	NUT, HEX 5L (8-32)DRAG STUD	105
							104
							103
2	2	-	A		2-21006-6	SCR, SKT SET (4-40x.62)DRAG	102
1	1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 )RAM	101
2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
1	1	-	A		1-21002-7	SCR, BHC (6-32x.38) CAM	99
1	1	-	B		461264-1	PLATE, IDENTIFICATION	98
REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	97
							96
2	2	-	A		2-21002-2	SCR, BHC (8-32x.50)STRIPPER	95
REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75)H5G CAP	94
1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A		3-21002-3	SCR, BHC (1/4-20x.50)ST 6D PL	92
REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62)BASE PL	91
							90
							89
							88
5	5	-	A		2-21000-7	SCR, 5HC (8-32x.50)SLUG BLADE	87
							86
2	2	-	A		2-21000-8	SCR, 5HC (8-32x.62)R STP GUIDE	85
REF	REF	-	A		3-21000-7	SCR, 5HC (10-32x.75)FEED ROD GDE	84
							83
REF	REF	-	A		3-21000-6	SCR, 5HC (10-32x.62)FEED ADJ PL	82
REF	REF	-	A		3-21000-4	SCR, 5HC (10-32x.38)PIVOT BLOCK	81
2	2	-	A		2-21002-8	SCR, BHC (10-32x.62)SHEAR PL	80
REF	-	-	A		455745-1	GUARD, WINDOW	79
-	REF	-	A		679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	-	A		23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
REF	REF	-	A		458109-1	WASHER, FLAT (SPECIAL)	72
REF	REF	-	A		690517-1	SPACER	71

POST-FEED 1 5/8 STROKE    POST-FEED 1 1/8 STROKE    POST-FEED 1 5/8 STROKE

LOC A LEADMAKER    K TERMINATOR BENCH MACHINE    G TERMINATOR BENCH MACHINE

1 RECOMMENDED SPARE PARTS.  
 2 GREASE LIGHTLY.  
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.  
 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.  
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.  
 6 ITEM 78 USED WITH G TERMINATOR ONLY.

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	-	U/M				

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1	-	U/M				

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.  
 TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 2 PLC DEC ±  
 3 PLC DEC ±  
 4 PLC DEC ±  
 ANGLES ±  
 SURF TEXTURE: ✓  
 REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR	23FEB00	APP	23FEB00	T.ELBIN
B.HIGMAN		REL		
CHK	23FEB00	B.HIGMAN		

NAME: END FEED HDM APPLICATOR    MACHINE REF: MINI APPL

SCALE: -    DWG NO: 1385035    SHEET: 1 OF 1    REV: B

CASE CODE: 00779    CUSTOMER AND ASSEMBLY DRAWING    RESTRICTED TO

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