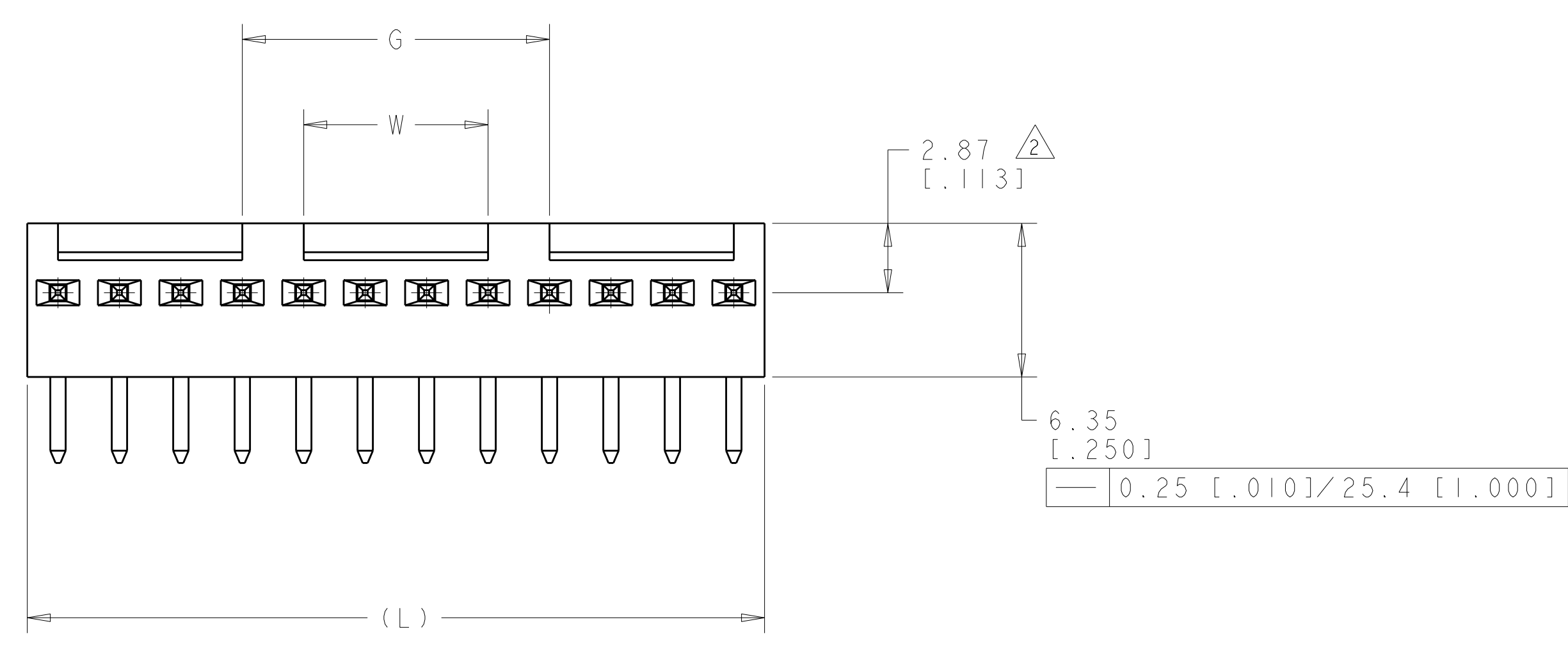
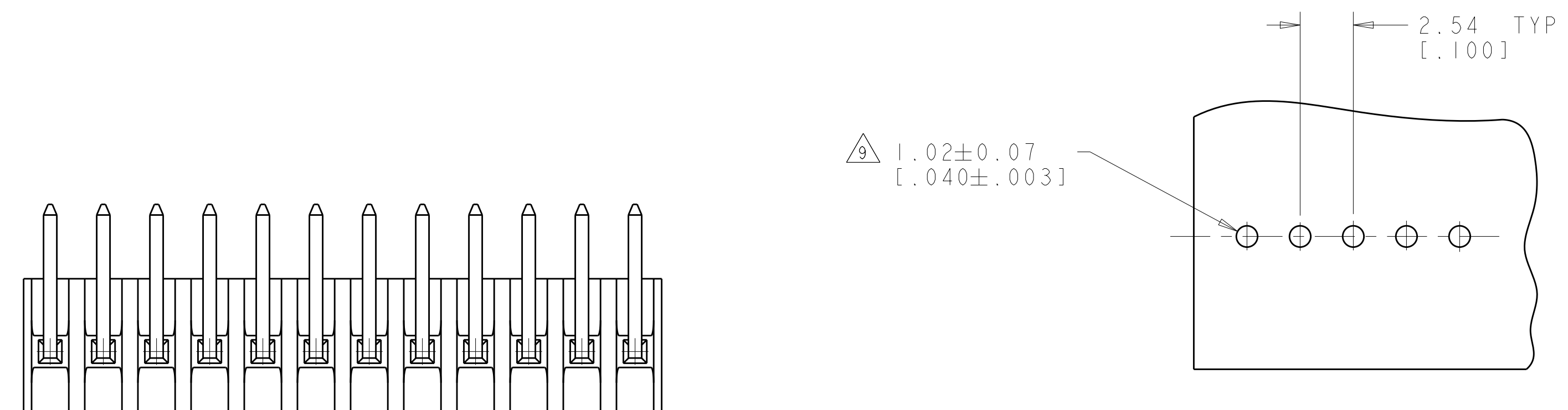
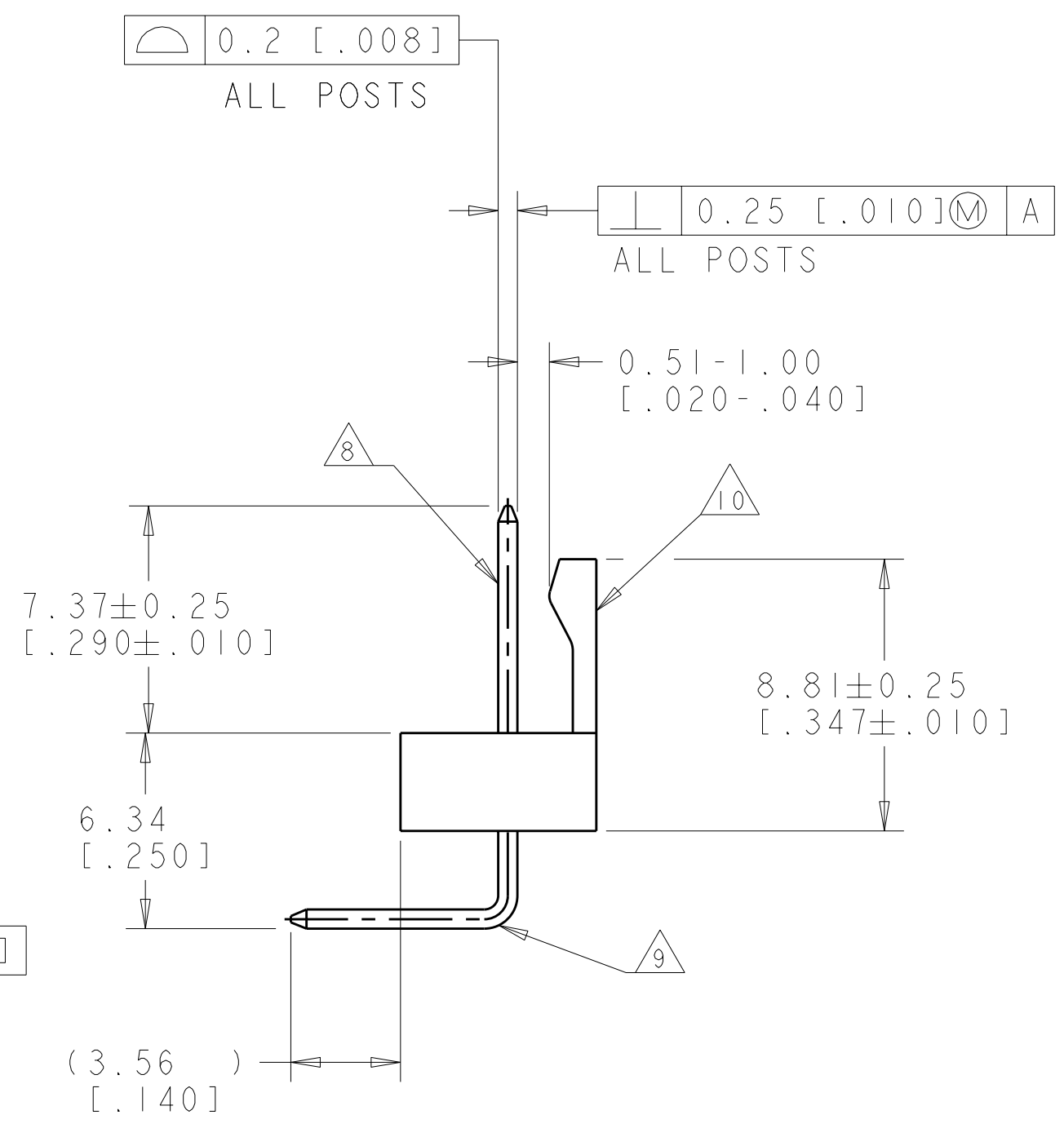
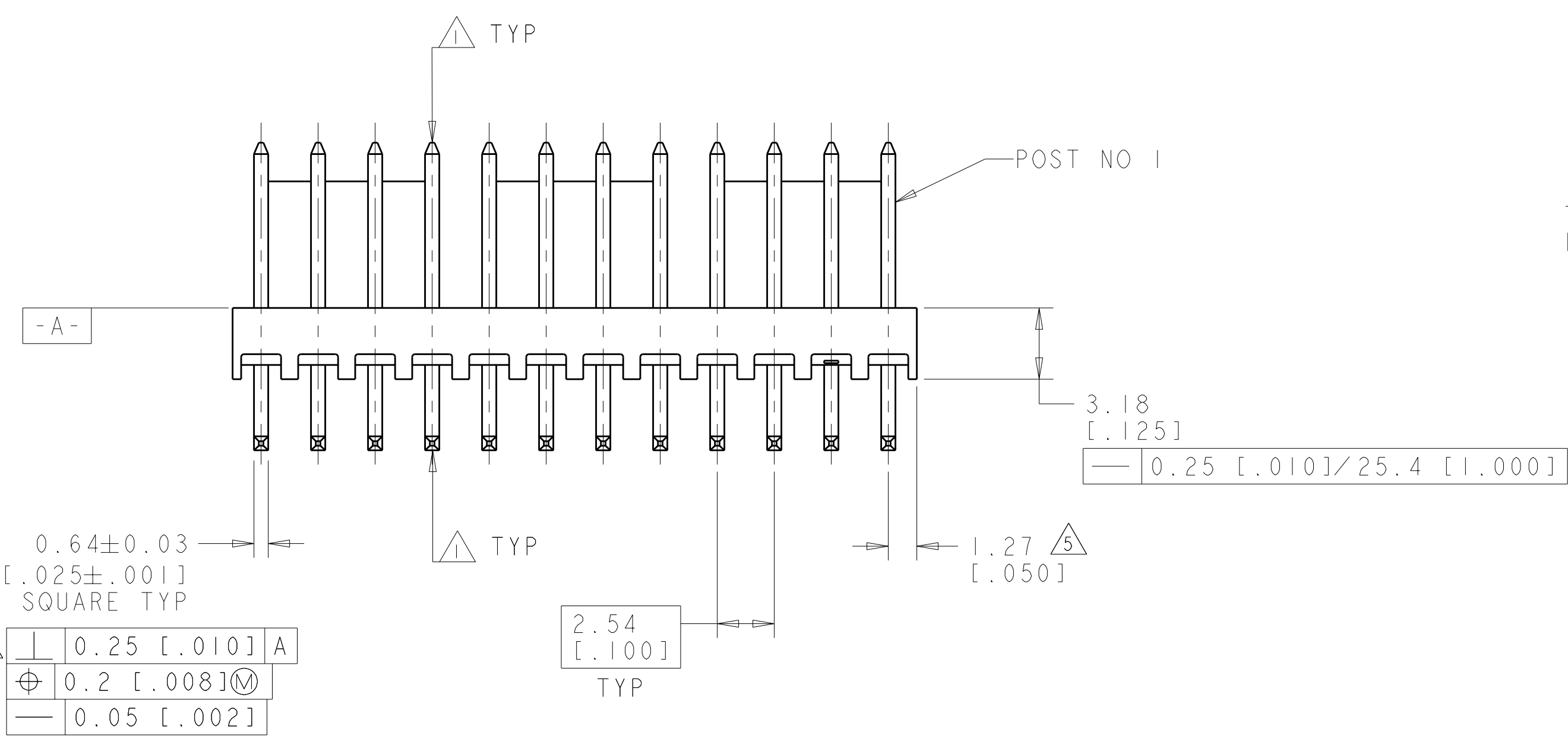


LOC	DIST	REV	DATE	BY	APPD
CM	00				
		C2	22 JUL 2011	HMR	SM



- 1. POST WITHSTAND 13 NEWTONS (3 LBS) MIN AXIAL FORCE IN DIRECTION SHOWN WITHOUT DISLODGING.
- 2. MEASURED AT -A-.
- 3. PARTS COMPLY WITH SOLDERABILITY SPEC 109-11-2.
- 4. MATERIAL: HEADER - PBT, GLASS FILLED.
POST - COPPER ALLOY
PLATING: -2 THRU -12 (93/7) TIN-LEAD PLATED.
-32 THRU -42 BRIGHT 100% TIN PLATED
- 5. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 6. POSTS TO BE MEASURED WHEN STRIP HELD FLAT.
- 7. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 8. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 9. ONE HOLE MAY BE UNDERSIZED 0.81-0.90 [0.032-.035] DIAMETER FOR ASSEMBLY RETENTION DURING PROCESSING.
- 10. AMP LOGO, UL, AND CSA TRADEMARKS TO APPEAR ON THIS SURFACE.



RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57±0.20 [0.062±0.008] THICK P.C. BOARD

7.62 [0.300]	12.70 [0.500]	30.48 [1.200]	12	4-647630-2
-	10.16 [0.400]	27.94 [1.100]	11	4-647630-1
-	7.62 [0.300]	25.40 [1.000]	10	4-647630-0
-	5.08 [0.200]	22.86 [0.900]	9	3-647630-9
-	2.54 [0.100]	20.32 [0.800]	8	3-647630-8
-	-	17.78 [0.700]	7	3-647630-7
-	-	15.24 [0.600]	6	3-647630-6
-	-	12.70 [0.500]	5	3-647630-5
-	-	10.16 [0.400]	4	3-647630-4
-	-	7.62 [0.300]	3	3-647630-3
-	-	5.08 [0.200]	2	3-647630-2
7.62 [0.300]	12.70 [0.500]	30.48 [1.200]	12	1-647630-2
-	10.16 [0.400]	27.94 [1.100]	11	1-647630-1
-	7.62 [0.300]	25.40 [1.000]	10	1-647630-0
-	5.08 [0.200]	22.86 [0.900]	9	647630-9
-	2.54 [0.100]	20.32 [0.800]	8	647630-8
-	-	17.78 [0.700]	7	647630-7
-	-	15.24 [0.600]	6	647630-6
-	-	12.70 [0.500]	5	647630-5
-	-	10.16 [0.400]	4	647630-4
-	-	7.62 [0.300]	3	647630-3
-	-	5.08 [0.200]	2	647630-2
W	G	L	NO OF POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: H. WHITAKER 20-DEC-2002
CHK: D. BOSSI 20-DEC-2002
APPD: D. BOSSI 20-DEC-2002

STE TE Connectivity

PRODUCT SPEC: MTA-100 HEADER ASSEMBLY, FRICTION LOCK, .025 SQUARE, RIGHT ANGLE, FRONT BEND POST, TIN PLATED

APPLICATION SPEC: -

SIZE: CAGE CODE: DRAWING NO: A100779C=647630

WEIGHT: -

CUSTOMER DRAWING

SCALE: 5:1 SHEET 1 OF 1 REV: C2

