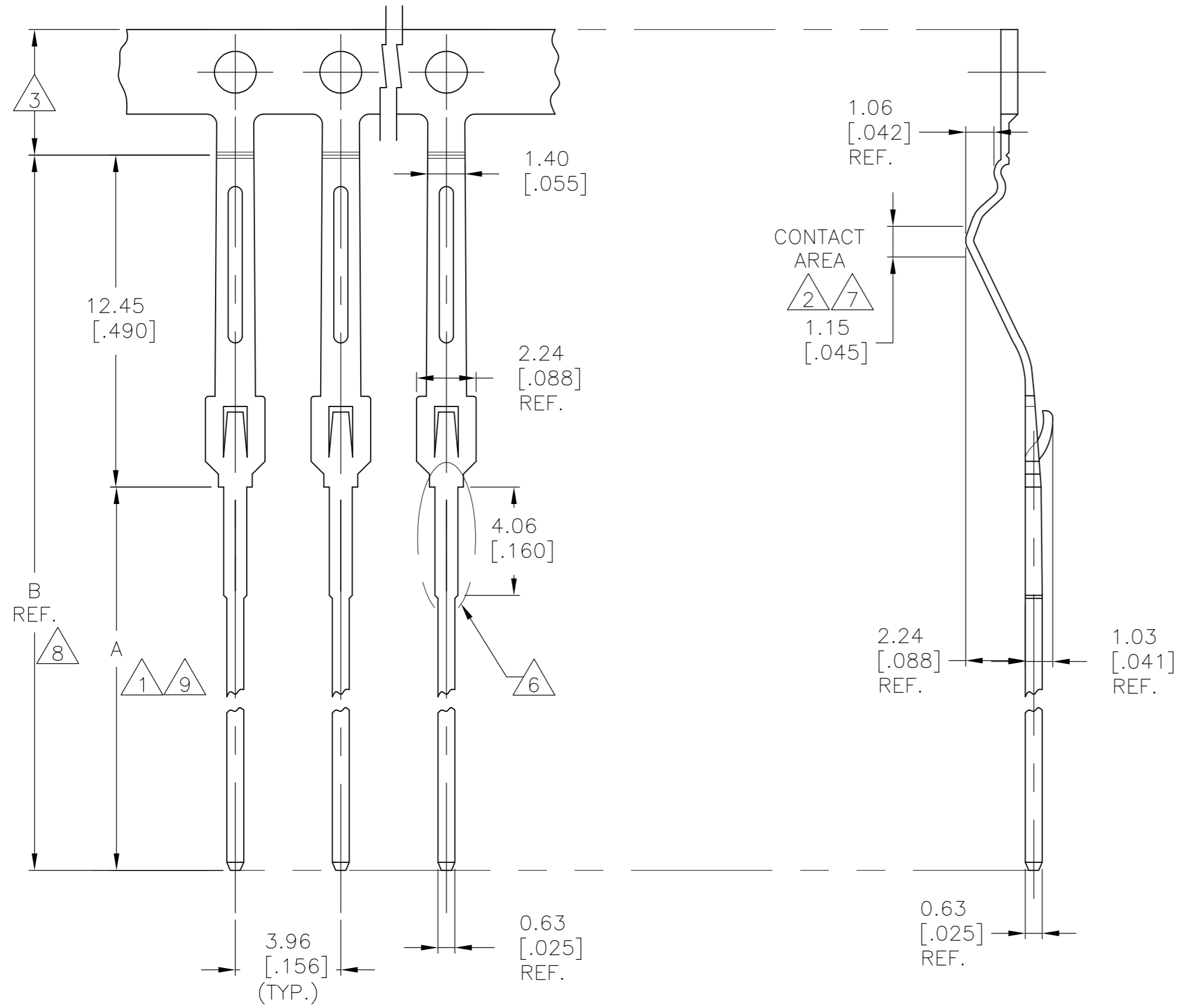
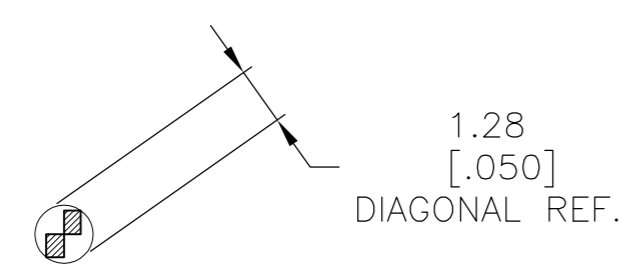


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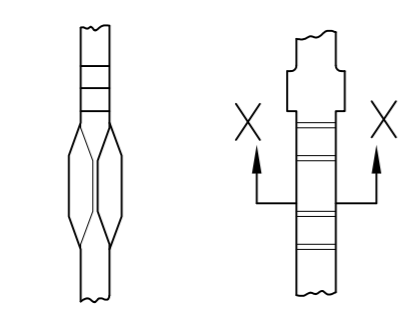
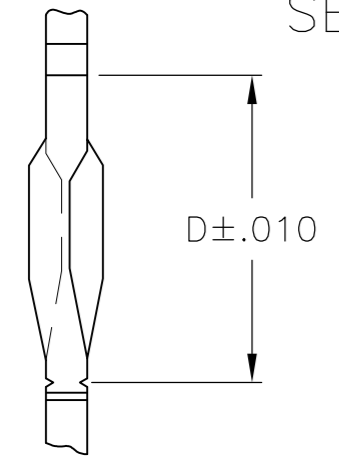
LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	14				
	K	REVISED PER EC 063C-0205-05	06MAR06	GS	MM
	K1	REVISED PER ECO-09-020932	01SEP09	KK	AEG



- 1 GOLD PLATE PER MIL-0-45204 .000001 MIN. THK. OVER NICKEL PLATE.
- 2 GOLD PLATE PER MIL-G-45204 .000015 MIN. THK. OVER NICKEL PLATE.
- 3 PLATING IS NOT RREQUIRED ON CARRIER STRIP.
- 4. POST DIAGONAL .0310/.0350 AFTER PLATING
- 5. QUANTITY PER REEL-25,000
- 6 ACTION PIN AREA.
- 7 GOLD PL. PER MIL-G-45204 .000030 MIN. THK. OVER NICKEL PL.
- 8 GOLD PL. PER QQ-N-290 .000050 MIN. THK.
- 9 SOLDER PL. .000100 MIN. THK. OVER NICKEL PL.
- 10 MATTE TIN PL. .000100 MIN. THK. OVER NICKEL PL.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



SECTION "X"-"X"



NOTE:  
 REFER TO AMP SPEC. 106-14018 OR 106-14019, AS APPLICABLE FOR SPECIFIC HOLE SIZE RECOMMENDATIONS.

OBSOLETE

COMB NO.	DETAIL C(D)	FINISH	B	A	PART NO.	
111	OBSOLETE	-	.160	$\begin{matrix} \triangle 7 & \triangle 8 & \triangle 10 \\ \triangle 7 & \triangle 8 & \triangle 10 \end{matrix}$	.965 .475	-7-117285-3-
119328	-	-	.160	$\begin{matrix} \triangle 7 & \triangle 8 & \triangle 10 \\ \triangle 7 & \triangle 8 & \triangle 10 \end{matrix}$	.965 .475	6-117285-8
-	-	-	.160	UNPLATED	.965 .475	2-117285-7
-	-	-	.405	-	1.192 .702	2- OBSOLETE -5
-	-	-	.190	-	.965 .475	2
-	-	-	.160	-	.965 .475	2
-	-	-	.415	-	1.192 .702	2- OBSOLETE -2
-	-	-	.200	-	.965 .475	2- OBSOLETE -1
119529	.160	-	.160	$\begin{matrix} \triangle 7 & \triangle 8 & \triangle 9 \\ \triangle 7 & \triangle 8 & \triangle 9 \end{matrix}$	.965 .475	2
119330	-	-	.160	$\begin{matrix} \triangle 7 & \triangle 8 & \triangle 9 \\ \triangle 7 & \triangle 8 & \triangle 9 \end{matrix}$	1.192 .702	1
119328	-	-	.160	$\begin{matrix} \triangle 7 & \triangle 8 & \triangle 9 \\ \triangle 7 & \triangle 8 & \triangle 9 \end{matrix}$	.965 .475	1-117285-8

COMB NO.	DETAIL C(D)	FINISH	B	A	PART NO.
-	-	$\begin{matrix} \triangle 2 & \triangle 8 & \triangle 9 \\ \triangle 2 & \triangle 8 & \triangle 9 \end{matrix}$	1.192	.702	1- OBSOLETE -7
-	-	$\begin{matrix} \triangle 2 & \triangle 8 & \triangle 9 \\ \triangle 2 & \triangle 8 & \triangle 9 \end{matrix}$	.965	.475	1-
-	-	$\begin{matrix} \triangle 2 & \triangle 8 & \triangle 9 \\ \triangle 2 & \triangle 8 & \triangle 9 \end{matrix}$	.965	.475	1- OBSOLETE -5
-	-	$\begin{matrix} \triangle 2 & \triangle 8 & \triangle 9 \\ \triangle 2 & \triangle 8 & \triangle 9 \end{matrix}$	1.192	.702	1- OBSOLETE -4
.190	-	$\begin{matrix} \triangle 1 & \triangle 7 & \triangle 8 \\ \triangle 1 & \triangle 7 & \triangle 8 \end{matrix}$	.965	.475	1
.160	-	$\begin{matrix} \triangle 1 & \triangle 7 & \triangle 8 \\ \triangle 1 & \triangle 7 & \triangle 8 \end{matrix}$	.965	.475	1
.415	-	$\begin{matrix} \triangle 1 & \triangle 2 & \triangle 8 \\ \triangle 1 & \triangle 2 & \triangle 8 \end{matrix}$	.965	.475	1- OBSOLETE -1
.200	-	$\begin{matrix} \triangle 1 & \triangle 2 & \triangle 8 \\ \triangle 1 & \triangle 2 & \triangle 8 \end{matrix}$	.965	.475	1- OBSOLETE -0
.160	-	$\begin{matrix} \triangle 1 & \triangle 2 & \triangle 8 \\ \triangle 1 & \triangle 2 & \triangle 8 \end{matrix}$	.965	.475	
-	-	$\begin{matrix} \triangle 1 & \triangle 7 & \triangle 8 \\ \triangle 1 & \triangle 7 & \triangle 8 \end{matrix}$	1.192	.702	117285-8
-	-	$\begin{matrix} \triangle 1 & \triangle 7 & \triangle 8 \\ \triangle 1 & \triangle 7 & \triangle 8 \end{matrix}$	.965	.475	117285-7
-	-	$\begin{matrix} \triangle 1 & \triangle 2 & \triangle 8 \\ \triangle 1 & \triangle 2 & \triangle 8 \end{matrix}$	1.192	.702	117285-5
-	-	$\begin{matrix} \triangle 1 & \triangle 2 & \triangle 8 \\ \triangle 1 & \triangle 2 & \triangle 8 \end{matrix}$	.965	.475	117285-2

DETAIL C

VIEW V

ACTION PIN AREA

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .010 4 PLC ± - ANGLES ± 5°	DWN - CHK - APVD -	Tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608
MATERIAL COPPER-NICKEL-TIN ALLOY STRIP COPPER ALLOY NO.725 SPRING TEMPER	FINISH $\begin{matrix} \triangle 1 & \triangle 2 & \triangle 6 & \triangle 7 \end{matrix}$	PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	NAME CONTACT, ECONOMATE I (.156 X .200 CL.)
CUSTOMER DRAWING		SCALE 6:1	SHEET 1 OF 1